

Welding Safety

PRODUCT CATALOGUE

**SAFETY AND COMFORT
FOR YOUR WELDING LIFE**

2023



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SPECIAL SYMBOLS



Suitable for all welding process



Product fitted with LED work lights



ADF shade range (5-15)



Suitable for manual grinding process



Respiratory protection



ADF shade range (5-13)



Suitable for plasma arc cutting process



Protection for the eyes when welding



ADF shade range (8-12)



Suitable for pre and post weld inspection



Combined head and hearing protection



ADF shade range (9-13)



Lightweight and portable



Extended protection



Passive welding filter



Maximum operating altitude 3000 m (700 mbar)



Battery charging time to full charge state. Standard = 4 h



Grinding visor viewing area cm²



Top-of-the-line vision features



Lightweight and good balance



Battery charging time to full charge state. Standard = 2 h Heavy Duty = 3 h



Safety and comfort for your welding life

GOOD TO KNOW ABOUT WELDING RISKS AND SAFETY

Why do the prices differ for welder's respirators?

The main reason is system performance and this affects several areas - safety and standards conformity, specification, plus usability and comfort. For example, the primary value of wearing a respirator is to protect your lungs. Lower priced PAPR units normally have higher levels of inward leakage, meaning higher levels of unfiltered air entering the breathing zone. For example TH1 rated units = 10 % inward leakage, TH2 rated units = 2 % inward leakage and TH3 rated units = 0.2 % inward leakage.

PAPR or supplied air respirator?

Health and safety regulations and welding environments can vary enormously, therefore always consult your local Safety officer before commencing work. The best way to select the most appropriate respiratory device is to first measure the local air quality through an independent and qualified testing body and know the contaminants present. This analysis can be carried out by a local expert service provider.

Welding must always be carried out in well ventilated work areas with oxygen levels exceeding 17% by volume. Certified powered air purifying respirators and supplied air respirators offer effective protection for wide ranging welding environments, where fume and gaseous contamination remains within the scope of the device and the occupational exposure limits (OEL) set by the Health & Safety Executive or equivalent national authority. Never use a welder's respirator in atmospheres that present 'Immediate Danger to Life or Health' (IDLH). In enclosed welding environments where there could be a build-up of gases such as argon, helium, CO₂ or carbon monoxide, supplied air respirators should be used.

For further information please refer to page 108 'Standards and Approvals'.

Isn't it cheaper to buy disposable welder's face masks?

Disposable welder's face masks are a cheaper solution if only welding occasionally. However professional welders and fabricators would typically use 1 x disposable mask per day and over time those costs would multiply and outweigh the investment cost of a quality PAPR or supplied air system, including replacement maintenance filters.

Do welder's respirators filter ozone gas?

Ozone is a naturally occurring gas in the upper and lower atmosphere, however it can be created in the welding environment to a greater or lesser extent by ultraviolet radiation from the welding arc breaking down molecular oxygen.

Typically welder's respirators do not 'filter' ozone in the same way that they protect us against welding gases and airborne particles, but the process of conversion back to oxygen is positively influenced as ozone gas comes into contact with and impacts solid surfaces such as the particle filter substrate and hard plastic surfaces of the PAPR respirator, air tubes and diffuser. Gas filters such as the Kemppi A1B1E1 gas filter are filled with tightly packed carbon granules and these are more effective to accelerate the conversion process and therefore more suitable where higher concentrations may be present from higher welding currents and productivity.



Why should I use respiratory protection?

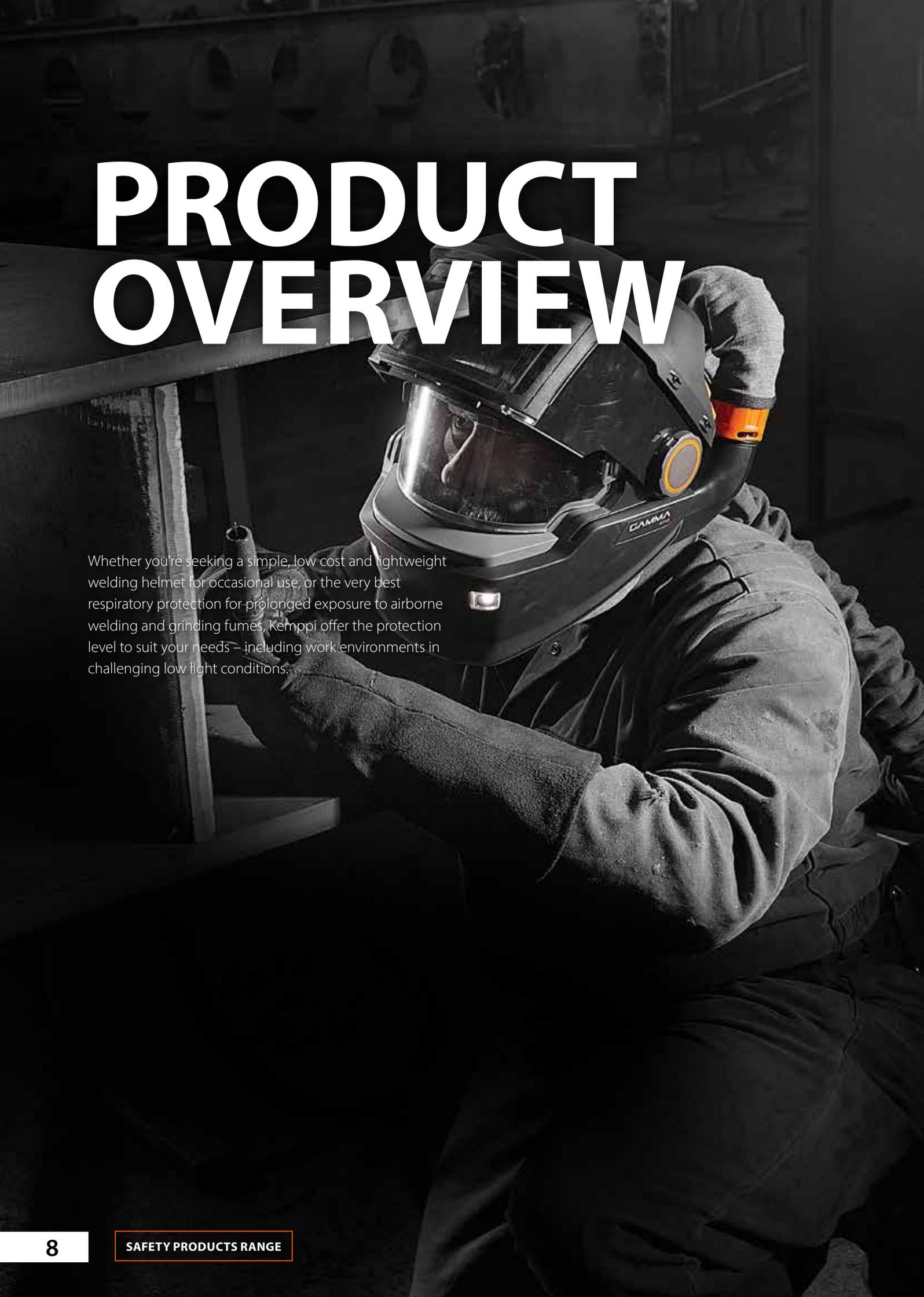
Dangerous elements are present in the welding workplace and suitable respiratory protection should be used in order to protect both short and long-term health. Welding fumes and gases are created through the burning of parent metals, welding filler materials, their coverings, shielding gases, paints, chemical reactions from the arcs ultraviolet light and heat process, plus contaminants in the air from solvents and cleaners.

Exposure to welding fumes is a serious occupational hazard and can cause numerous health problems if carried out without respiratory protection. Ultraviolet radiation given off by welding reacts with oxygen and nitrogen in

the air to form ozone and nitrogen oxides, which can be life threatening in high concentrations, cause lung disease, and in small concentrations, irritate the nose and throat.

A single production welder can produce 20-40 g of fumes per hour, which corresponds to about 35-70 kg of welding fumes per year. Occupational exposure limit levels (OEL) to welding fume particulate is defined by mg/m^3 , i.e. the concentration of fume in the air, measured by its weight in milligrams per cubic meter of air. For general welding fumes the point at which it is recommended to use respiratory protection is $5 \text{ mg}/\text{m}^3$. Check your local standards authority and recommendations and ensure the Kemppi respiratory device you select meets your personal needs.

PRODUCT OVERVIEW



Whether you're seeking a simple, low cost and lightweight welding helmet for occasional use, or the very best respiratory protection for prolonged exposure to airborne welding and grinding fumes, Kemppi offer the protection level to suit your needs – including work environments in challenging low light conditions.

Welding helmets



Alfa e60P/e60A

Lightweight welding and grinding shields. Flip-up passive or automatic welding lens models, large clear view visor. (Page 92)



Beta e90P/e90A/e90X/SH

Lightweight welding and grinding shields. Flip-up passive or automatic welding lens models, large clear view visor, GapView setting, comfort headband. (Page 62)



Beta e90A SH kit/Beta e90P SH kit

Welding mask kit providing an easy solution to convert the hard hat into a ready-to-wear welding helmet. (Page 68)



Gamma 100A

Maximum vision for welding, grinding and inspection operations. Automatic lens models include market leading features for comfort and usability. (Page 37)



Zeta W200/W200x

Full-face protection, light weight and top of the line visibility features for welding and grinding. Integrated LED work lights, advanced ADF for welding. (Page 14)

Welding respirator systems



Beta e90 PFA/SFA/XFA

TH2 rated PAPR and supplied air respirator packages, suitable for welding and grinding operations. Automatic welding lens options. (Page 64)



Gamma GTH3 SFA/XFA

TH3 rated PAPR and supplied air respirator packages for welding, grinding, cutting and inspection operations. Feature packed model options, including LED work lights. (Page 30)



Delta 90 SFA/Delta+ 90 XFA

TH2 rated PAPR and supplied air respirator packages, suitable for welding, grinding, cutting and inspection operations in work areas demanding head protection. Automatic welding lens options. (Page 52)

Grinding helmets and respirator systems



Gamma GTH3 RFA

TH3 rated PAPR and supplied air respirator packages for grinding, painting and inspection operations (Page 34)



Zeta G200/G200x

Full-face protection, light weight and top of the line visibility features for grinding and inspection. Integrated LED work lights and large grinding visor. (Page 19)

ZETA

Welding and grinding helmets light up your day

The Zeta welding and grinding helmet product range is bringing a new era to full-face protection with light-weight design and top-of-the line visibility features. Designed for multifunctional use where face and eyes need protection, the Zeta helmets provide excellent work experience for welding, grinding, inspection and cutting processes.

The Zeta product range includes four lightweight and narrow-shaped stand-alone helmet models equipped with the most advanced auto-darkening filter for welding or a wide visor for grinding.

The Zeta helmet's shell construction is strong but light weight which helps to relieve the strain on the neck and shoulders. The well-balanced, narrow-shaped design with the perfect weight distribution result better work accuracy - regardless of the job at hand.

The unique Kemppi specific feature is the integrated LED work lights. The automatic function turns off the working lights automatically when working in bright lights and when the arc goes off or working in dim lighting, the work light turns automatically on.

Zeta welding helmet ADF has a large viewing area with 110 mm width and 60 mm height. The Zeta grinding helmet has a large visor with a 180° horizontal view. The Zeta ADF is an improved version of Kemppi predecessors with a VISION+ technology increasing the quality of vision and work accuracy.





Zeta W200

Welding helmet with a large ADF viewing area of 110 mm width and 60 mm of height. The ADF VISION+ technology increase the quality of vision. (Page 15)



Zeta W200x

Welding helmet with ADF and integrated LED work lights give extra boost for the workday. (Page 16)



Zeta G200

Grinding helmet has a wide visor and light-weight design which improves ergonomics and visibility. (Page 19)



Zeta G200x

Grinding helmet with integrated LED work lights and a wide visor give extra boost for the workday. (Page 20)

Accessories



Universal leather neck protector

Protecting the neck and shoulders from welding and grinding spatter.

ZETA FEATURES

Full-face protection with light weight and excellent visibility features



Good balance - improved work accuracy

The well-balanced, narrow-shaped design with the perfect weight distribution offers extra comfort and endurance resulting into better work accuracy.



Integrated work lights light up your day

The automatic function turns off the working lights automatically when working in bright lights. In turn, when the arc goes off and when working in dim lighting, the work lights turn automatically on. An automatic OFF-function turns lights off if no movement is detected in approximately 13 minutes in both AUTO and ON modes and turns the lights on when motion is detected again.



Conveniently designed battery pack

The battery pack is placed on the neck band, which further improves the balance of the helmet. The battery pack is easy to charge with USB charger and you can check the power level by simply pushing the button outside the shell.



Advanced vision features

Zeta welding helmet's ADF has a large viewing area with 110 mm width and 60 mm height. The Zeta grinding helmet has a 200 mm high visor with a 180° horizontal view. The Zeta ADF is an improved version with a VISION+ technology increasing the quality of vision and work accuracy. The ADF DIN 2.5 light-state means you can enjoy sharp colours and visibility through the filter when the welding arc is not active. Grind mode can be activated by remote button.



Smooth surface, better hygiene

Kemppi pays always close attention to the smallest details. It materializes as Zeta helmets' smooth inner surface. Simple detail with great significance as the Zeta helmet is easy to clean and keep hygienic.

ZETA WELDING HELMETS

New era to welding with light-weight design and top-of-the-line visibility features.





ZETA W200

Large viewing area with ADF features

Zeta W200 welding helmet with automatic darkening welding filter (ADF). The Zeta welding helmet with large ADF viewing area of 110 mm width and 60 mm of height. The Zeta ADF VISION+ technology increase the quality of vision as well as work accuracy and reduce the eye fatigue.

Zeta W200

- Welding, grinding, cutting and inspecting
- Automatic darkening filter SA 60Z featuring shade choices 2,5/8-12
- Large viewing area of 110 mm width and 60 mm height
- The Zeta ADF VISION+ technology
- certified by EN 175 with medium energy impact B





ZETA W200x

Extra boost with the LED work lights

Zeta W200x welding helmet with automatic darkening welding filter (ADF) and integrated LED work lights. The Zeta welding helmet with large ADF viewing area of 110 mm width and 60 mm of height. The Zeta ADF VISION+ technology increase the quality of vision as well as work accuracy and reduce the eye fatigue. The integrated LED work lights give extra boost for the workday.

Zeta W200x

- Welding, grinding, cutting and inspecting
- Automatic darkening filter SA 60Z featuring shade choices 2,5/8-12
- Large viewing area of 110 mm width and 60 mm height.
- The Zeta ADF VISION+ technology
- Integrated LED work lights with manual or automatic ON/OFF function
- A fully charged LED work lights on manual ON mode last a full working day
- certified by EN 175 with medium energy impact B





ZETA GRINDING HELMETS

Wide visor and light-weight design improve work ergonomics and visibility when grinding and inspecting.





ZETA G200

Improved work ergonomics and visibility

Zeta G200 grinding helmet offers full-face and eye protection for grinding and inspection. Wide visor and light-weight design improve work ergonomics and visibility.

Zeta G200

- Grinding and inspecting
- Large 200 mm high grinding visor with 180° horizontal view
- Light weight and well-balanced design improve the work ergonomics
- Smooth inner surface enables better hygiene
- Certified by EN 166 with medium energy impact B





ZETA G200x

180° horizontal view for grinding

Zeta G200x grinding helmet with integrated LED work lights offers full-face and eye protection for grinding and inspection. Wide visor, light-weight design and the integrated LED work lights give extra boost for the workday.

Zeta G200x

- Grinding and inspecting
- Large 200 mm high grinding visor with 180° horizontal view
- Light weight and well-balanced design improve the work ergonomics
- Integrated LED work lights with manual or automatic ON/OFF function.
An automatic OFF-function turns lights off if no movement is detected in approximately 13 minutes in both AUTO and ON modes and turns the lights on when motion is detected again.
- A fully charged LED work lights on manual ON mode last a full working day
- Smooth inner surface enables better hygiene
- Certified by EN 166 with medium energy impact B





ZETA W200



Zeta W200

9873800

Zeta W200 welding helmet with automatic darkening welding filter (ADF).

Accessories and consumables

Protection plate, 5 pcs	SP022579
ADF inner protection plate 113x65x1 5 pcs	SP023221
Head band sweatband 2 pcs	SP9873018
Neck band padding 5 pcs	SP013231
Helmet bag, small	SP023780
Universal neck protector	SP015579

Magnifying lenses

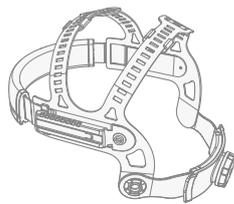
Magnifying glass holder	SP023179
Magnifying glass 1.00 51X108 mm	9873260
Magnifying glass 1.50 51X108 mm	9873261
Magnifying glass 2.00 51X108 mm	9873262
Magnifying glass 2.50 51X108 mm	9873263

Spare parts

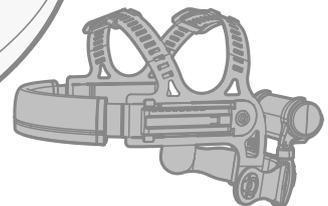
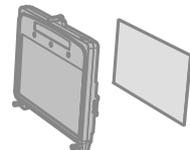
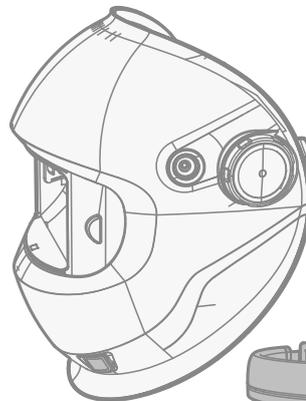
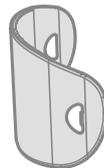
SA 60Z ADF 9-12	SP9873076
SA 60Z battery casing	SP9873077
Head band	SP009023
Neck band	SP010728
Adjuster set	SP014349



SP015579



SP009023



SP9873076



SP023221



SP023179



SP023780



9873260
9873261
9873262
9873263



SP010728



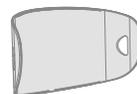
SP9873018



SP013231



SP9873077



SP022579

ZETA W200x



Zeta W200x

9873801

Zeta W200x welding helmet with automatic darkening welding filter (ADF) and integrated LED work lights.

Accessories and consumables

Protection plate, 5 pcs	SP022579
ADF inner protection plate 113x65x1 5 pcs	SP023221
Head band sweatband 2 pcs	SP9873018
Neck band padding 5 pcs	SP013231
200x LED light battery unit	SP022617
Helmet bag, small	SP023780
Universal neck protector	SP015579

Magnifying lenses

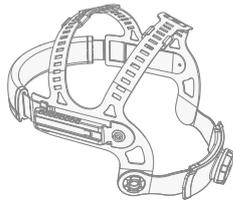
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Magnifying glass 1.00 51X108 mm	9873260
Magnifying glass 1.50 51X108 mm	9873261
Magnifying glass 2.00 51X108 mm	9873262
Magnifying glass 2.50 51X108 mm	9873263

Spare parts

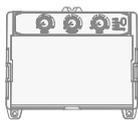
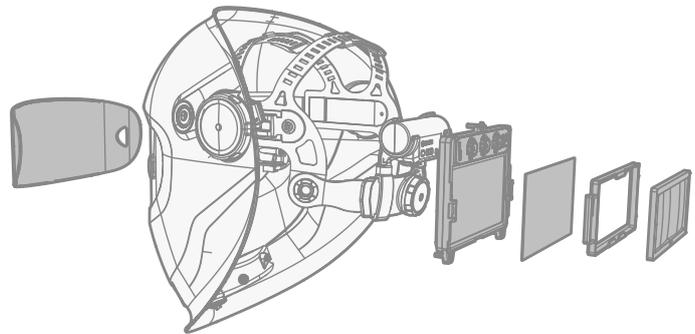
SA 60Z ADF 9-12	SP9873076
SA 60Z battery casing	SP9873077
Work light cover set	SP010526
Head band	SP009023
Neck band	SP010728
Adjuster set	SP014349
200x Battery holder	SP022618



SP015579



SP009023



SP9873076



SP023221



SP023179



SP023780

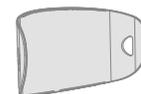


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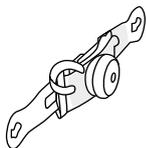
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9873262

9873263



SP022579



SP010728



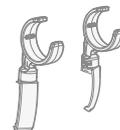
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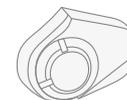
SP9873018



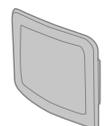
SP013231



SP022618



SP9873077



SP010526

ZETA G200



Zeta G200

9873820

Zeta G200 grinding helmet offers full-face and eye protection for grinding and inspection. Wide visor and light-weight design improve work ergonomics and visibility.

Accessories and consumables

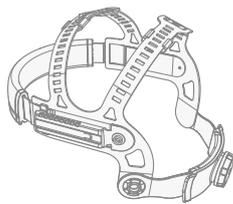
Grinding visor 5 pcs	SP022580
Grinding visor protection film 10 pcs	SP024085
Head band sweatband 2 pcs	SP9873018
Neck band padding 5 pcs	SP013231
Helmet bag, small	SP023780
Universal neck protector	SP015579

Spare parts

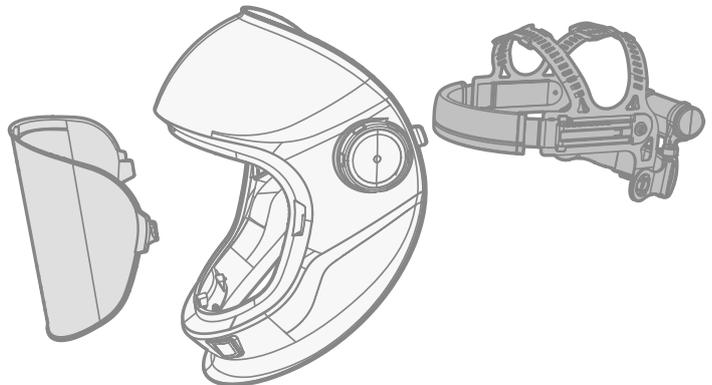
Head band	SP009023
Neck band	SP010728
Adjuster set	SP014349



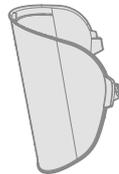
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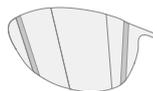
SP009023



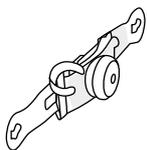
SP023780



SP022580



SP024085



SP010728



SP9873018



SP013231

ZETA G200x



Zeta G200x

9873821

Zeta G200x grinding helmet with integrated LED work lights offers full-face and eye protection for grinding and inspection. Wide visor, light-weight design and the integrated LED work lights

Accessories and consumables

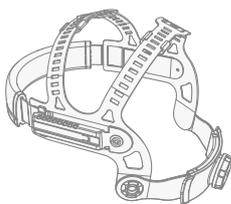
Grinding visor 5 pcs	SP022580
Grinding visor protection film 10 pcs	SP024085
Head band sweatband 2 pcs	SP9873018
Neck band padding 5 pcs	SP013231
200x LED light battery unit	SP022617
Helmet bag, small	SP023780
Universal neck protector	SP015579

Spare parts

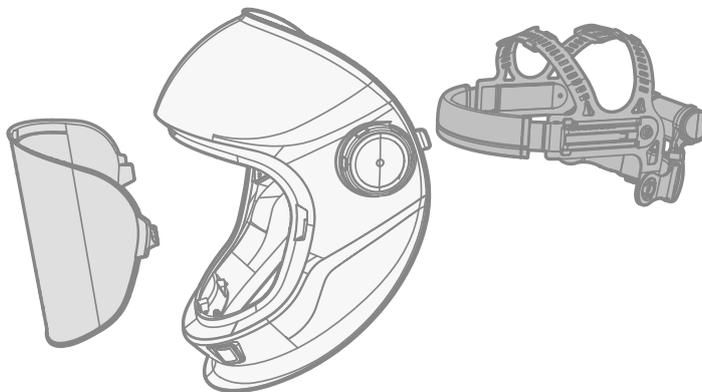
Work light cover set	SP010526
Head band	SP009023
Neck band	SP010728
Adjuster set	SP014349
200x Battery holder	SP022618



SP015579



SP009023



SP023780



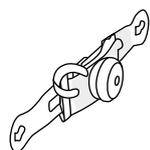
SP022580



SP024085



SP010526



SP010728



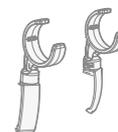
SP022617



SP9873018



SP013231



SP013231

GAMMA

Top level personal protection for professional welders and fabricators



Welding helmets



Gamma 100A

Welding helmet with an auto-darkening welding filter SA 60. (Page 37)

Grindings respirator systems



Gamma GTH3 RFA

TH3 rated PAPR and supplied air respirator packages for grinding, painting and inspection operations. (Page 34)

Welding respirator systems



Gamma GTH3 SFA

Auto-darkening welding filter SA 60 and powered air respirator PFU 210e. (Page 32)



Gamma GTH3 XFA

Auto-darkening welding filter XA 74 and powered air respirator PFU 210e and 70 lumen LED work lights. (Page 31)



Gamma GTH3 SFA Airline

Auto-darkening welding filter SA 60 and RSA 230 regulator for breathing air systems. (Page 33)

Accessories



Universal leather neck protector

Protecting the neck and shoulders from welding and grinding spatter.



Extended head protector

Extended head protector is available for Gamma welding helmets.



MC-6 Multicharger

A reliable, plug-and-play solution to secure there are always charged batteries to keep your fresh-air equipment continue to supply safe air.

GAMMA GTH3

Excellent fit and usability keeps you efficient and comfortable

GAMMA FEATURES

for added comfort and safety



Gamma GTH3 XFA features 70 lumen LED work lights, reaching new levels of safety and comfort for low light working conditions and powered directly from the rechargeable PAPR battery. Works lights can be switched on and off from the helmet mounted remote control.



ComFlex headband offers comfort and flexibility for the perfect fit to your individual head shape and preferences. Even distribution of the suspended weight lowers pressure to sensitive areas of the head, minimizing fatigue and headgear related headaches.



GapView switch sets a clear view beneath the welding visor providing a narrow 15 mm gap and clear vision of the working area. Ideal for work piece setting and tacking prior to welding. An excellent feature where adjacent welding arcs can trigger nuisance ADF activations.



Inboard mounted ADF remote control for reliability and convenience. Remote control adjustment of the SA 60 or XA 74 automatic welding lenses features three silicon rubber selector switches. The large switches select parameter values up or down and the small switch selects either the parameter type, or a long press activates the work lights on the XFA model.



Axis regulator adjusts the Gamma visor position to your eye line.

Whether changing from overhead to down hand work piece targets, you can adjust for perfect field of view in seconds. Slightly lift the chin area and rotate the Axis control knob clockwise or counter clockwise. Easy, simple and convenient.



ClickLenz system allows replacement of clear lens plates in seconds.

No additional cover plates or components means maintenance is fast and simple. Lift, remove and click a new clear cover plate into place.

Vision+ Color welding optics improve work accuracy, reduce eye fatigue and protect your sight. For fine and low current welding applications, magnifying lenses can be fitted to the ADF frame, providing a more detailed view of the weld piece.

Shade options:
SA 60: 4/5 8/9-13
XA 74: 4/5 8/9-13/14-15



GAMMA RESPIRATORY MODELS

A safe breathing environment throughout your working day

Positive pressure, clean breathing air lowers breathing resistance and fatigue. Fresh air flow rates can be adjusted to suit your preference. PAPR filter options include both particle and gas filters.



Vision+ Color ADFs increase the field of vision and work accuracy, plus reduce eye fatigue.

LED work lights improve safety, vision and work efficiency in poorly lit conditions.

Convenient and impact protected remote control for ADF lens setting.

GAMMA GTH3 XFA

Maximum protection, premium comfort, total control, LED work lights

Gamma GTH3 XFA offers top class safety and comfort with total freedom of movement. Even in the toughest working environments, Gamma GTH3 XFA is the ultimate welder's respirator, featuring class leading Vision+ Color ADF, integrated LED work lights, fast charge Li-ion battery packs and all Gamma comfort features.

Gamma GTH3 XFA

- Respiratory protection class TH3
- XA 74 ADF filter with 75 cm² viewing area
- Integrated LED work lights
- 198 cm² grinding visor with 170° work site view
- GapView welding visor setting
- Axis regulator tunes eye-line perspective
- Air speed selection 160 and 210 lpm
- Heavy duty battery as standard

ADF

- Vision+ Color Auto-darkening welding filter XA 74
- Viewing area 102 x 74 mm, 75 cm²
- Shade selections 5, 8, 9, 10, 11, 12, 13, 14, 15
- Protected remote control buttons
- Visible ADF parameter selection when wearing
- Clear optics for improved work accuracy
- Magnifying lens option





GAMMA GTH3 SFA

Lighter specification and weight with premium TH3 breathing protection

Premium TH3 class respiratory protection, plus all the safety and comfort offered throughout the Gamma GTH3 product range, SFA models include alternative welding lens options suiting differing user needs. Both packages include the PFU 210e battery powered filter unit, one equipped with the automatic welding lens SA 60.

Gamma GTH3 SFA (PFU 210e)

- Vision+ Color auto-darkening welding filter SA 60
- Viewing area 102 x 60 mm, 61 cm².
- Shade selections 5, 8, 9, 10, 11, 12, 13
- Protected remote control buttons
- Visible ADF parameter selection when wearing
- Clear optics for improved work accuracy
- Magnifying lens option
- PFU 210e filter pack with particle and gas filter options
- All Gamma comfort and safety features





GAMMA FOR SUPPLIED AIR

Long work periods, lower costs

Connected to a certified breathing air source via an airline and belt-mounted regulator RSA 230, Gamma GTH3 Airline models provide an alternative to the battery powered systems. SFA models include alternative welding lens options suiting differing user needs, featuring the automatic welding lens SA 60 ADF or a passive welding lens.

Gamma GTH3 SFA (RSA 230)

- Vision+ Color auto-darkening welding filter SA 60
- Viewing area 102 x 60 mm, 61 cm²
- Shade selections 5, 8, 9, 10, 11, 12, 13
- Protected remote control buttons
- Visible ADF parameter selection when wearing
- Clear optics for improved work accuracy
- Magnifying lens option
- RSA 230 belt mounted regulator and silencer
- All Gamma comfort and safety features





GAMMA GTH3 RFA

Premium breathing and eye protection for your grinding work

Gamma GTH3 RFA ensures the safe working conditions as it protects you from breathing harmful, abrasive particles. Breathing clean, fresh air helps you stay focused the entire working day whether you are grinding or painting. To further enhance your safety, the large visor ensures excellent visibility and better working accuracy. In addition to that, the RFA visor protects the face from medium-sized hits equivalent to six joules of impact energy. The Gamma GTH3 RFA is available as a package with either a powered air purifying respirator (PFU 210e) or a compressed air regulator (RSA 230).

Gamma GTH3 RFA + PFU 210e

- Large 198 cm² visor with a wide 170-degree field of view
- Also available with a hard-coated visor that is more resistant to scratches
- An alternative is also a yellow-toned visor that enhances contrast when working in low light
- Good visibility improves working accuracy
- A particulate and gas filter is available for the PFU210e powered air purifying respirator
- All usability and safety features of the Gamma product line





GAMMA GTH3 RFA FOR SUPPLIED AIR

Next level grinding protection

Connected to a certified breathing air source via an airline and belt-mounted regulator RSA 230, Gamma GTH3 Airline models provide an alternative to the battery powered systems. RSA 230 regulation valve enables a controlled air flow to the respirator head-top and the positive air pressure created inside the head-top ensures a supply of clean breathing air. The replaceable silencer decreases audible airflow noise which lifts up the working conditions to the next level.

Gamma GTH3 RFA + RSA 230

- Large 198 cm² visor with a wide 170-degree field of view
- Also available with a hard-coated visor that is more resistant to scratches
- An alternative is also a yellow-toned visor that enhances contrast when working in low light
- Good visibility improves working accuracy
- RSA 230 belt mounted regulator and silencer
- All usability and safety features of the Gamma product line



GAMMA WELDING HELMETS

Gamma welding helmets offer maximum vision and safety for welding, grinding and inspection processes.

Choose from automatic lens models including market leading features for comfort and usability.





GAMMA 100A

Reliable protection with comfort features

Gamma product range contains one face shield model and extended head protector, offering premium protection for your eyes and face in working environments where respiratory protection is not needed. Separate leather protector option for the neck and shoulders is available for use with any Gamma welding helmet.

Gamma 100A

- Flip-up welding visor
- SA 60 automatic welding filter
- 198 cm² grinding visor with 170° work site view
- GapView welding visor setting
- Axis regulator tunes eye-line perspective
- Certified for welding and grinding work
- Magnifying lens options



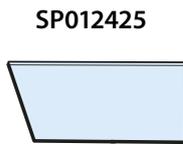
GAMMA 100A



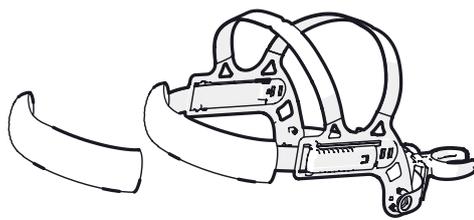
Gamma 100A		9873090
Gamma 100A welding helmet with auto-darkening welding filter SA 60.		
Accessories and consumables		
Protection plate, 5 pcs		SP008034
Grinding visor, 5 pcs		SP008040
Grinding visor Life+, 5 pcs *		SP008040HC
Grinding visor yellow, 5 pcs		SP008040Y
Extended Head Protector		SP020921
Sweatband, 2 pcs		SP9873018
Comfort band padding, 5 pcs		SP013231
Universal leather neck protector		SP015579
Inner protection plate (106.5 x 65.5), 5 pcs		SP012425
Magnifying lenses		
Diopter 1.0 (51 x 108 mm)		9873260
Diopter 1.5 (51 x 108 mm)		9873261
Diopter 2.0 (51 x 108 mm)		9873262
Diopter 2.5 (51 x 108 mm)		9873263

Spare parts	
ADF welding filter SA 60 (shades 5, 8, 9-13, viewing area 102 x 60)	SP012422
Remote control	SP012097
Headband	SP009023
Neck band	SP010728
Welding visor positioning spring, 10 pcs	SP008158
Welding visor frame	SP007996
Visor knob and adjuster set	SP008152
Side cover plate	SP012053
Work light solid cover plate, 3 pcs	SP011026

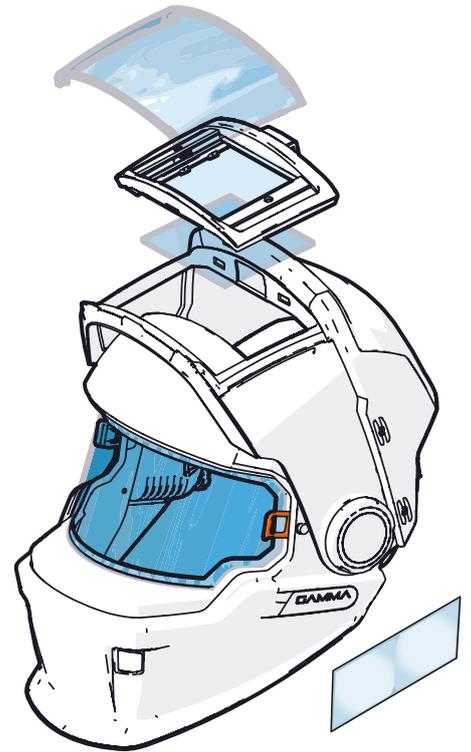
*Excluding Australian and New Zealand markets



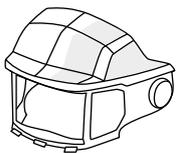
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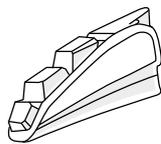
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SP007996



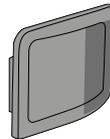
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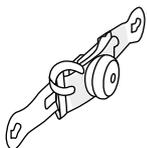
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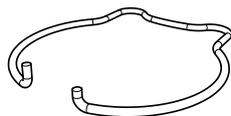
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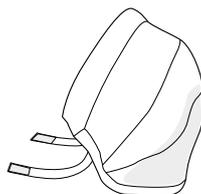
SP010728



SP008158



SP020921



9873260
9873261
9873262
9873263



GAMMA GTH3 SFA + PFU 210e



Gamma GTH3 SFA + PFU 210e P0716

Gamma GTH3 SFA welding helmet, auto-darkening welding filter SA 60, remote control, powered air respirator PFU 210e, air hose, pre-filter, particle filter, battery 3.2 Ah, battery charger, flow meter, Gamma leather belt, Kemppi Tool bag.

Accessories and consumables

Protection plate, 5 pcs	SP008034
Grinding visor, 5 pcs	SP008040
Grinding visor Life+, 5 pcs *	SP008040HC
Grinding visor yellow, 5 pcs	SP008040Y
Extended Head Protector	SP020921
Inner protection plate (106.5 x 65.5), 5 pcs	SP012425
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+*	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Spark shield Kemppi, 1 pc	SP9320003
Sweatband, 2 pcs	SP9873018
Face seal	SP009794
Comfort band padding, 5 pcs	SP9320003
Hose protection cover	SP010788
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090

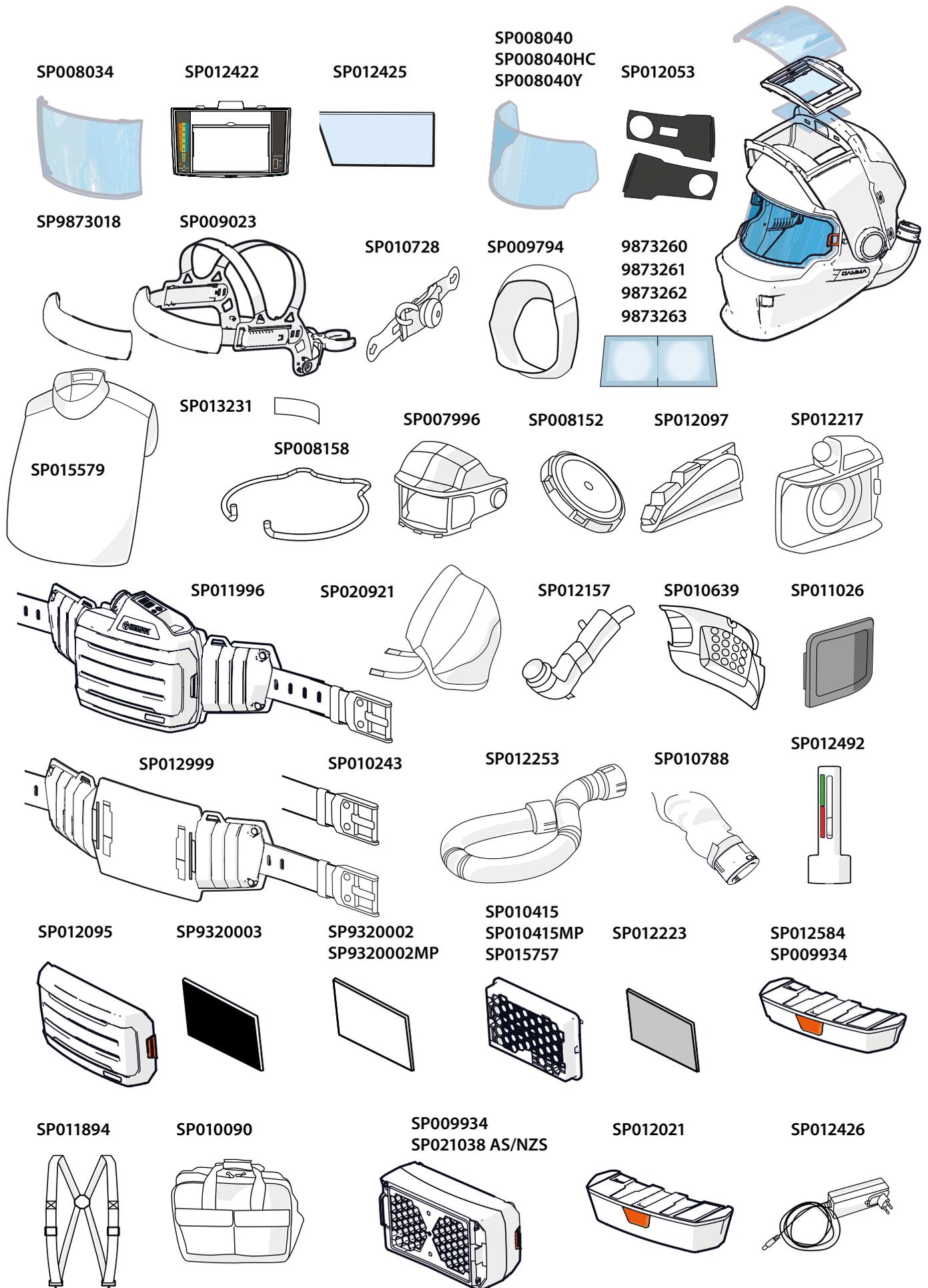
Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Gamma GTH3 SFA welding helmet, ADF and remote control excluded	SP013232
ADF welding filter SA 60 (shades 5, 8, 9-13, viewing area 102 x 60))	SP012422
Remote control for SA 60, XA 74	SP012097
Headband	SP009023
Neck band	SP010728
Welding visor frame assembly	SP007996
Welding visor positioning spring, 10 pcs	SP008158
Visor knob and adjuster set	SP008152
Side cover plate	SP012053
Work light solid cover plate, 3 pcs	SP011026
Air duct nozzle	SP010639
Air duct for PFA, SFA, RFA	SP012157
Air hose	SP012253
Powered air respirator PFU 210e	SP011996
PFU 210e body	SP012217
Filter cover for PFU 210e	SP012095
Belt assembly	SP012999
Leather belt	SP010243
Li-ion battery (SD), 3.2 Ah	SP012584
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492

*Excluding Australian and New Zealand markets



GAMMA GTH3 XFA + PFU 210e



Gamma GTH3 XFA + PFU 210e P0721

Gamma GTH3 XFA welding helmet, auto-darkening welding filter XA 74, remote control, powered air respirator PFU 210e, air hose, pre-filter, particle filter, battery 6.4 Ah, battery charger, flow meter, Gamma leather belt, Kemppi Tool bag.

Accessories and consumables

Protection plate, 5 pcs	SP008034
Grinding visor, 5 pcs	SP008040
Grinding visor Life+, 5 pcs *	SP008040HC
Grinding visor yellow, 5 pcs	SP008040Y
Extended Head Protector	SP020921
Inner protection plate (106.5 x 65.5), 5 pcs	SP012424
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+*	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Spark shield Kemppi, 1 pc	SP9320003
Sweatband, 2 pcs	SP9873018
Face seal	SP009794
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090

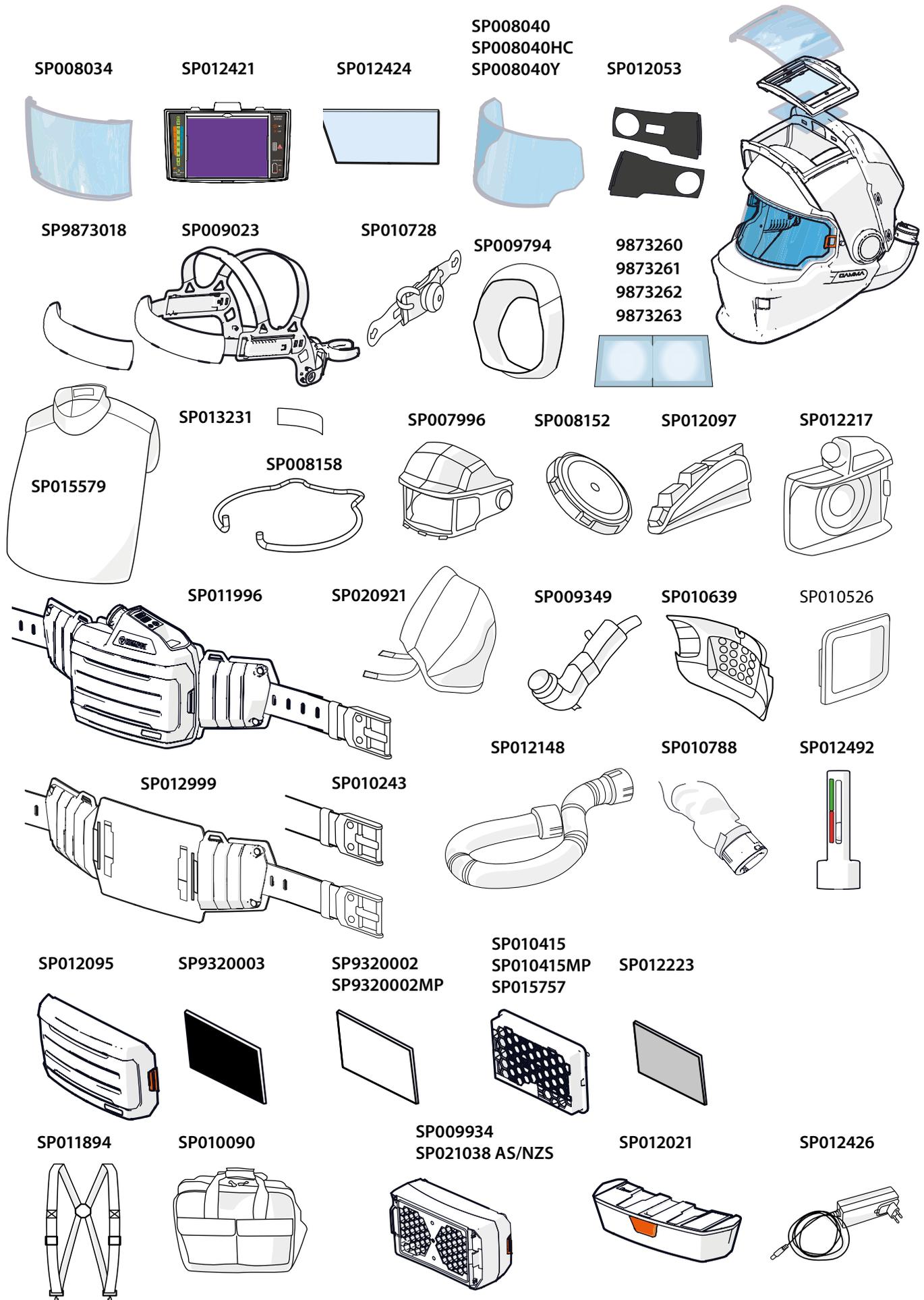
Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Gamma GTH3 XFA welding helmet, ADF and remote control excluded	SP013238
ADF welding filter XA 74 (shades 5,8,9-15, viewing area 102 x 74)	SP012421
Remote control for SA 60, XA 74	SP012097
Headband	SP009023
Neck band	SP010728
Welding visor frame assembly	SP007996
Welding visor positioning spring, 10 pcs	SP008158
Visor knob and adjuster set	SP008152
Side cover plate	SP012053
Work light cover set	SP010526
Air duct nozzle	SP010639
Air duct for PFA, SFA, RFA	SP012157
Air hose	SP012148
Powered air respirator PFU 210e	SP011996
PFU 210e body	SP012217
Filter cover for PFU 210e	SP012095
Belt assembly	SP012999
Leather belt	SP010243
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492

*Excluding Australian and New Zealand markets



GAMMA GTH3 SFA + RSA 230



Gamma GTH3 SFA + RSA 230 9873150

Gamma GTH3 SFA welding helmet, auto-darkening welding filter SA 60, remote control, supplied air regulator RSA 230, air hose for RSA 230, Silencer, flow meter, Gamma leather belt, Kemppi Tool bag.

Accessories and consumables

Protection plate, 5 pcs	SP008034
Grinding visor, 5 pcs	SP008040
Grinding visor Life+, 5 pcs *	SP008040HC
Grinding visor yellow, 5 pcs	SP008040Y
Extended Head Protector	SP020921
Inner protection plate (106.5 x 65.5), 5 pcs	SP012425
Silencer for RSA 230, 2 pcs	SP011735
Sweatband, 2 pcs	SP9873018
Face seal	SP009794
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090
Pressure hose, 10 m	SP013848
Pressure hose, 20 m	SP013849
Pressure hose, 30 m	SP013850

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

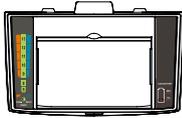
Gamma GTH3 SFA welding helmet, ADF and remote control excluded	SP013232
ADF welding filter SA 60 (shades 5, 8, 9-13, viewing area 102 x 60)	SP012422
Remote control for SA 60, XA 74	SP012097
Headband	SP009023
Neck band	SP010728
Welding visor frame assembly	SP007996
Welding visor positioning spring, 10 pcs	SP008158
Visor knob and adjuster set	SP008152
Side cover plate	SP012053
Work light solid cover plate, 3 pcs	SP011026
Air duct nozzle	SP010639
Air duct for PFA, SFA, RFA	SP012157
Air hose	SP012253
Air hose adapter for RSA 230	SP011227
Belt assembly	SP012999
Supplied air regulator set RSA 230	SP011617
Leather belt	SP010243
Flow meter	SP012492

*Excluding Australian and New Zealand markets

SP008034



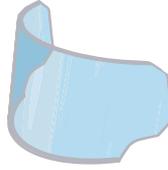
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SP012425



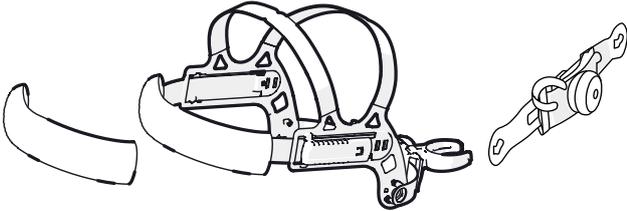
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SP012053



SP9873018



SP009023

SP010728

SP009794



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9873261
9873262
9873263



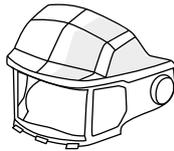
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SP008158



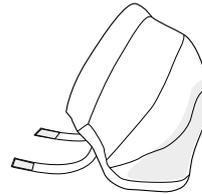
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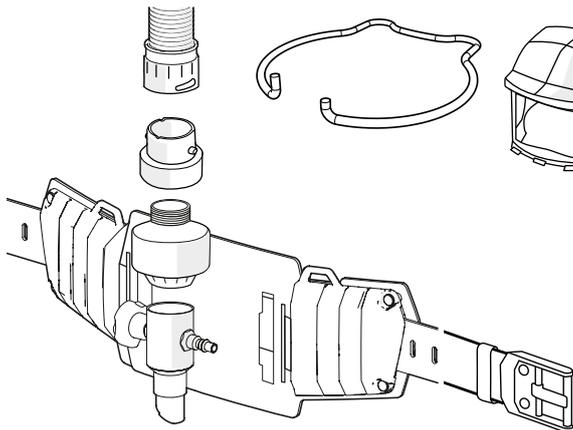
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SP020921



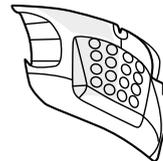
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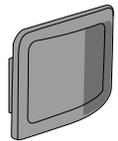
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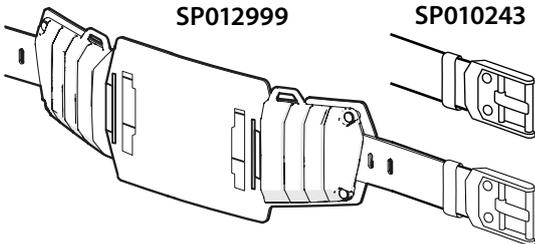
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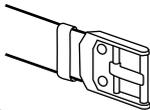
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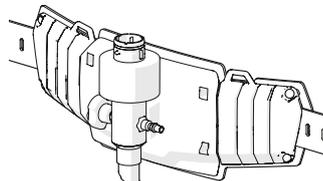
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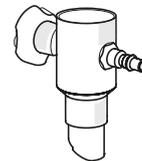
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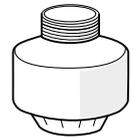
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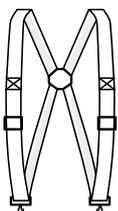
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SP011735



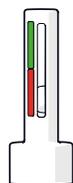
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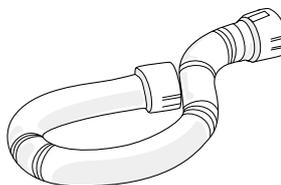
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SP012492



SP012253



SP011227



W007788



SP013848
SP013849
SP013850



GAMMA GTH3 RFA + PFU 210e



Gamma GTH3 RFA (PFU 210e)

P0724

Gamma GTH3 RFA welding helmet, powered air respirator PFU 210e, air hose, prefilter, particle filter, battery 3.2 Ah, battery charger, flow meter, Gamma leather belt, Kemppi Tool bag.

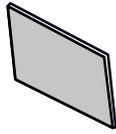
Accessories and consumables

Grinding visor, 5 pcs	SP008040
Grinding visor Life+, 5 pcs *	SP008040HC
Grinding visor yellow, 5 pcs	SP008040Y
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+*	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Sweatband, 2 pcs	SP9873018
Face seal	SP009794
Comfort band padding, 5 pcs	SP013231
Hose protection	SP010788
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090

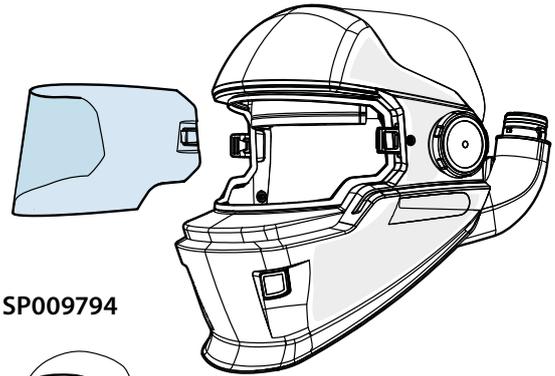
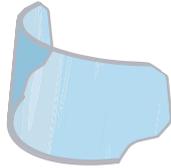
Spare parts

Gamma GTH3 RFA helmet	SP020677
Headband	SP009023
Neck band	SP010728
Visor knob and adjuster set	SP008152
Work light solid cover plate, 3 pcs	SP011026
Air duct nozzle	SP010639
Air duct for PFA, SFA, RFA	SP012157
Air hose	SP012253
Powered air respirator PFU 210e	SP011996
PFU 210e body	SP012217
Filter cover for PFU 210e	SP012095
Belt assembly	SP012999
Leather belt	SP010243
Li-ion battery (SD), 3.2 Ah	SP012584
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492

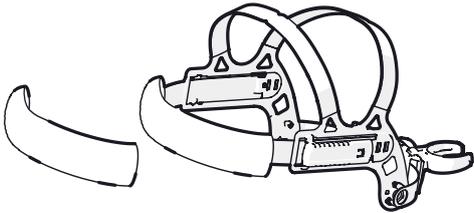
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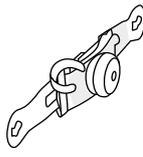


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SP009023

SP010728



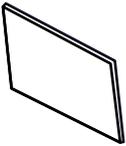
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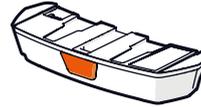
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SP008152



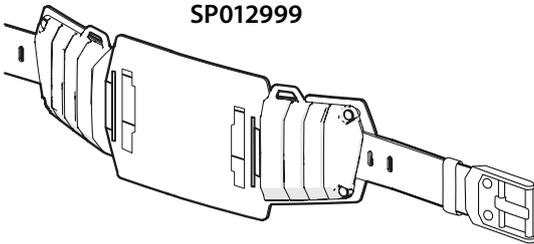
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SP015579



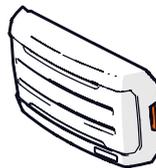
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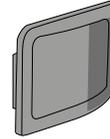
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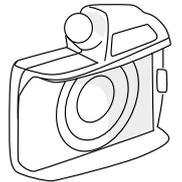
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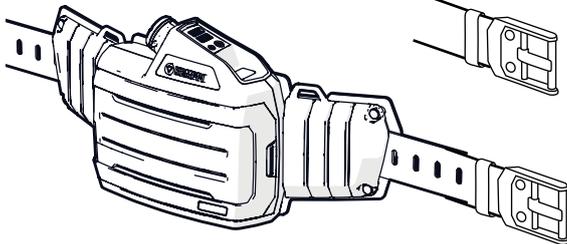
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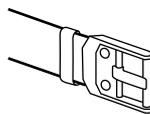
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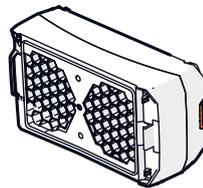
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SP010243



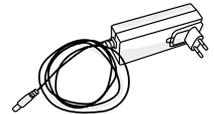
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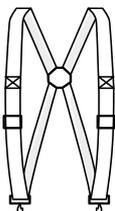
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SP012426



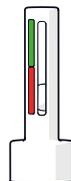
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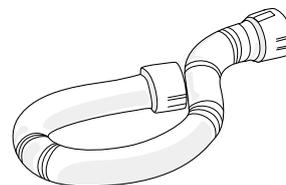
SP010090



SP012492



SP012253



SP010788



GAMMA GTH3 RFA + RSA 230



Gamma GTH3 RFA (RSA 230) 9873420

Gamma GTH3 RFA welding helmet, supplied air regulator RSA 230, air hose for RSA 230, Silencer, flow meter, Gamma leather belt, Kemppi Tool bag.

Accessories and consumables

Grinding visor, 5 pcs	SP008040
Grinding visor Life+, 5 pcs *	SP008040HC
Grinding visor yellow, 5 pcs	SP008040Y
Silencer for RSA 230, 2 pcs	SP011735
Sweatband, 2 pcs	SP9873018
Face seal	SP009794
Comfort band padding, 5 pc	SP013231
Hose protection cover	SP010788
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090
Pressure hose, 10 m	SP013848
Pressure hose, 20 m	SP013849
Pressure hose, 30 m	SP013850

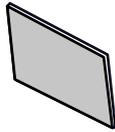
Spare parts

Gamma GTH3 RFA helmet	SP020677
Headband	SP009023
Neck band	SP010728
Visor knob and adjuster set	SP008152
Work light solid cover plate, 3 pcs	SP011026
Air duct nozzle	SP010639
Air duct for PFA, SFA, RFA	SP012157
Air hose	SP012253
Air hose adapter for RSA 230	SP011227
Belt assembly	SP012999
Supplied air regulator set RSA 230	SP011617
Leather belt	SP010243
Flow meter	SP012492

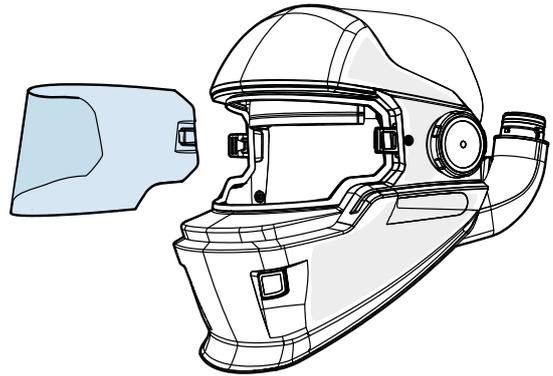
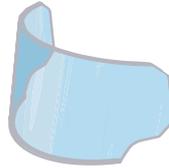
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SP013850



SP012223



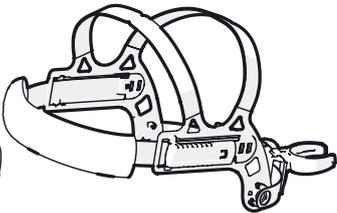
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SP008040HC
SP008040Y



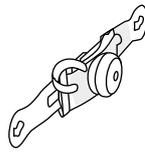
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SP009023



SP010728



SP009794



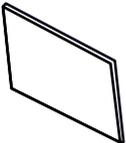
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SP015579



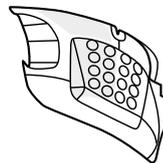
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SP9320002MP



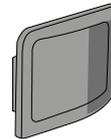
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SP010639



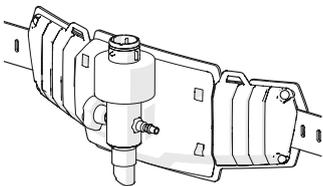
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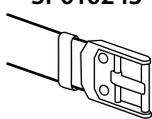
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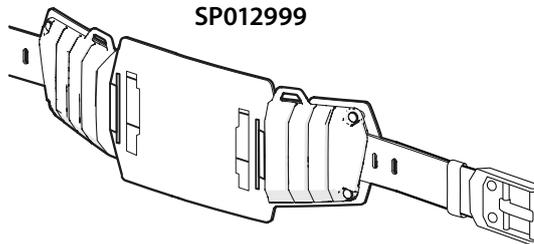
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SP010243



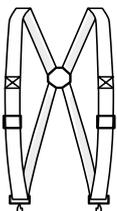
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SP012157



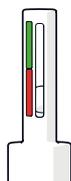
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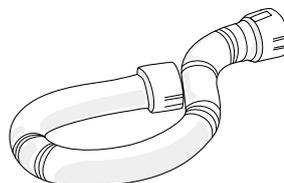
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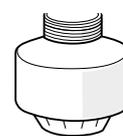
SP012492



SP012253



SP011735



SP010788



DELTA

Respiratory protection
in hardhat working areas

- Certified to EN 12941 TH2
- Positive pressure design makes breathing effortless
- Li-ion battery powered filter pack or regulated supplied air breathing system
- Mounting for optional high quality ear defenders



Welding helmets



Delta 90

Heavy duty hard hat and welder's visor meeting EN 397 and EN 175. Includes SA 60B ADF lens.



Delta+ 90

Delta+ 90 XFA has a large and clear impact rated visor.

Note: If using Delta/Delta+ as standalone welding helmets the fabric face seal must be removed before use.



Optional neck protectors

Leather protector option for the neck and shoulders is available for use with all Delta and Delta+ welding helmets and respirators.

Respiratory protection



Delta 90 SFA / Delta+ 90 XFA (PAPR)

Integrating head, face and respiratory protection for welding in designated head protection work areas. Features battery powered filter unit and ADF lens. (Page 58)



Delta 90 SFA / Delta+ 90 XFA (Airline)

Integrating head, face and respiratory protection for welding in designated head protection work areas. Features supplied air regulator and ADF lens specification. (Page 56)



Optional ear defenders

Delta and Delta+ models connect with optional quality ear defenders (Page 88).

Integrated head, face and respiratory protection for welders and fabricators



DELTA 90 SFA

Integrated welder's protection for the head, face, eyes and lungs

Delta 90 SFA offers welders protection for the head, face, eyes and the respiratory system in one high strength unit. Delta 90 SFA includes a hinged welding visor and optional ear defenders and can be supplied with clean breathing air from either the battery powered filter unit or FA Pressure Flow Control regulation valve.

Delta 90 SFA

- Heavy duty hard hat and welding visor
- Certified EN 397 and EN 175
- ADF welding filter, shades 9-13
- Li-ion battery powered filter pack or supplied air packages



FA Pressure Flow Control unit regulates the supplied air flow. Air source must meet the local breathing air standards.





DELTA+ 90 XFA

Maintain respiratory protection during all work processes

Delta+ 90 XFA protects the head, face, eyes and the respiratory system in one high strength unit and includes optional ear defenders. The hinged welding shield raises independently from the large impact rated clear visor, offering exceptional work site views. Ideal for pre and post welding processes, Delta+ 90 XFA maintains the face seal protected, clean breathing air environment.

Delta+ 90 XFA

- Heavy duty hard hat, welding and grinding visor
- Certified EN 397 and EN 175 B
- XA 47 ADF welding filter, shades 5 / 9-13 / 14-15
- Li-ion battery powered filter pack or supplied air packages
- Remain protected behind the large, clear impact rated visor



Lightweight, belt mounted, powered filter pack with Li-ion battery.



DELTA 90 SFA

+ FA Flow Control



Delta 90 SFA + FA Flow Control* 9873310

Delta 90 SFA welding helmet, auto-darkening welding filter SA 60B, FA Flow Control unit, air hose, Li-ion battery and charger, flow meter, comfort belt, Kemppe Tool bag.

Accessories and consumables

Protection plate, 10 pcs	W007520
Welding visor	W007522
Inner protection plate for SA 60B, 5 pcs	SP012425
Face seal	W007516
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Basic filter, 2 pcs	W007490
Pre-filter for FA Flow Control, 10 pcs	W007492
Odor filter for FA Flow Control, 10 pcs	W007494
Protective head cover	W007827
Protective neck cover	W007828
Ear defenders, Secure 3C	W007517
Heavy duty comfort belt	W007789
Universal leather neck protector	SP015579
Kemppe tool bag	SP010090

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Delta 90 SFA welding helmet, ADF excluded	SP9873066
ADF welding filter SA 60B (shades 9-13, size 100 x 60)	SP9873064
Headband	W007519
Fixing screws (ADF), 2 pcs	W007570
Fixing screws (visor), 2 pcs	W007518
FA Flow Control unit with Li-ion battery	W013560
Filter cover for FA Flow Control	W013565
Sealing ring for FA Flow Control	W007491
Li-ion battery, 5.2 Ah	W007507
Li-ion battery charger	W013564
Air hose	W007487
Flow meter	W007488

*Excluding Australian and New Zealand markets

W007520



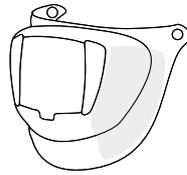
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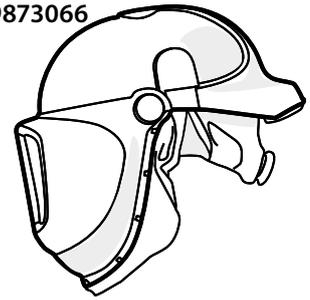
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W007522



SP9873066



9873260

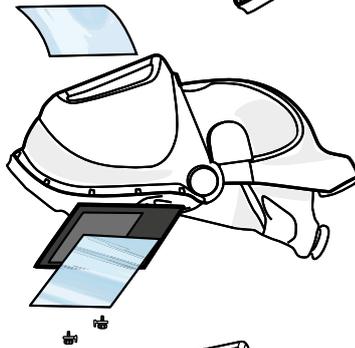
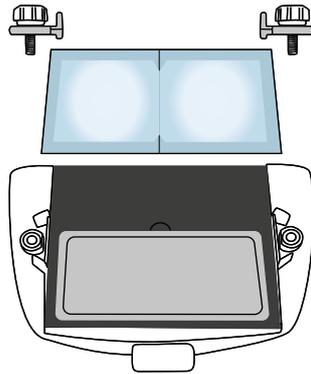
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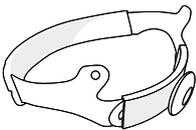
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W007570



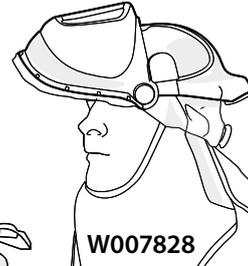
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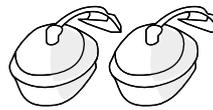
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W007516



W007517



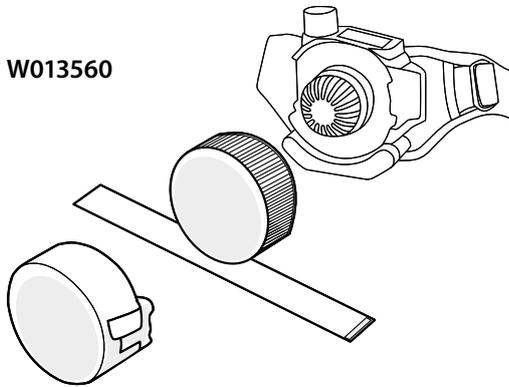
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W007828

SP013231



W013560



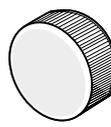
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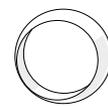
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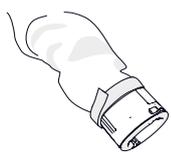
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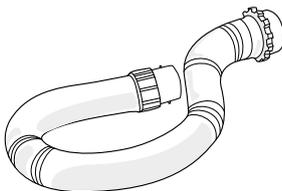
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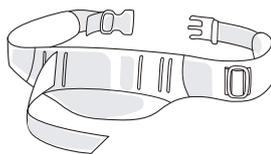
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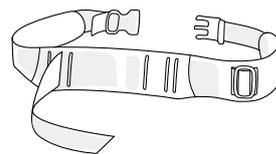
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W007789



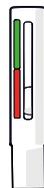
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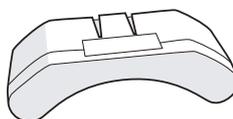
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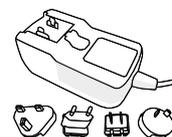
W007488



W007507



W013564



DELTA 90 SFA

+ FA Pressure Flow Control



Delta 90 SFA + FA Pressure Flow Control* 9873311

Delta 90 SFA welding helmet, auto-darkening welding filter SA 60B, FA Pressure Flow Control unit, flow meter, belt for FA Pressure Flow Control, Kemppi Tool bag.

Accessories and consumables

Protection plate, 5 pcs	W007520
Welding visor	W007522
Inner protection plate for SA 60B, 5 pcs	SP012425
Face seal	W007516
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Filter for FA Pressure Conditioner	W007505
Silencer for FA Pressure Flow Control	W007498
FA Pressure Conditioner unit	W007504
Protective head cover	W007827
Protective neck cover	W007828
Ear defenders, Secure 3C	W007517
Heavy duty comfort belt	W007789
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Delta 90 SFA welding helmet, ADF excluded	SP9873066
ADF welding filter SA 60B (shades 9-13, size 100 x 60)	SP9873064
Headband	W007519
Fixing screws (ADF), 2 pcs	W007570
Fixing screws (visor), 2 pcs	W007518
FA Pressure Flow Control unit with pressure hose	W007515
FA Pressure Flow Control unit	W007496
Valve cap for FA Pressure Flow Control	W007499
Fitting for FA Pressure Flow Control	W007500
Belt for FA Pressure Flow Control	W007502
Spiral hose, 10 m	W007506
Flow meter	W007503

*Excluding Australian and New Zealand markets

W007520



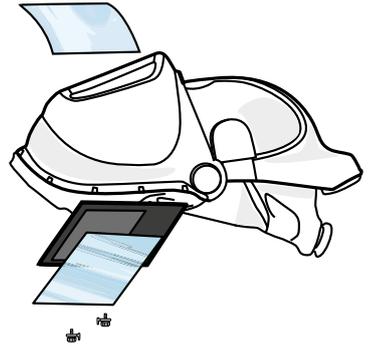
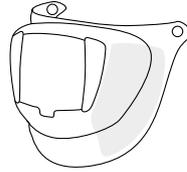
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SP012425



W007522



9873260

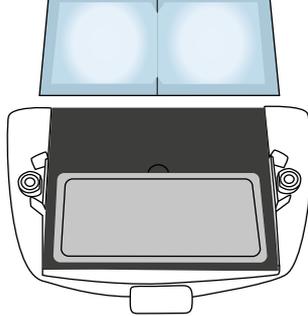
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9873262

9873263



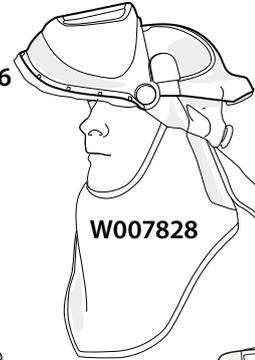
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SP9873066



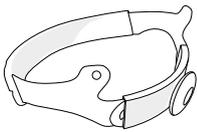
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W007827

W007828

W007519



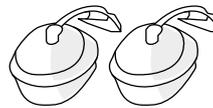
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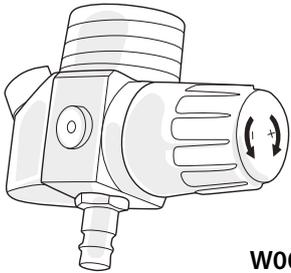
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W007496



W007788



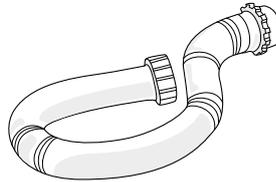
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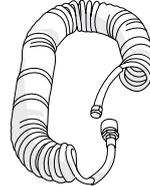
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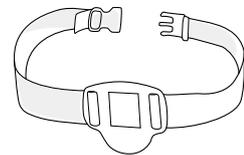
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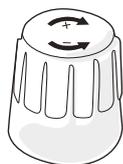
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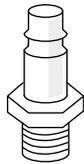
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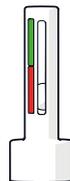
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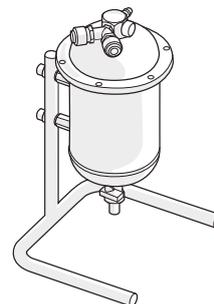
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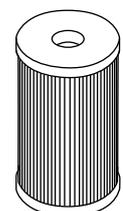
W007503



W007504



W007505



DELTA+ 90 XFA

+ FA Flow Control



Delta+ 90 XFA + FA Flow Control* 9873320

Delta+ 90 XFA welding helmet, auto-darkening welding filter XA 47, air hose, FA Flow Control unit, Li-ion battery and charger, flow meter, comfort belt, Kemppe Tool bag.

Accessories and consumables

Protection plate, 5 pcs	W007520
Grinding visor, 5 pcs	W009233
Inner protection plate for XA 47 (104 x 54), 5 pcs	SP012952
Face seal	W007516
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Basic filter, 2 pcs	W007490
Pre-filter for FA Flow Control, 10 pcs	W007492
Odor filter for FA Flow Control, 10 pcs	W007494
Protective head cover	W007827
Protective neck cover	W007828
Ear defenders, Secure 3C	W007517
Heavy duty comfort belt	W007789
Universal leather neck protector	SP015579
Kemppe tool bag	SP010090

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Delta+ 90 XFA welding helmet, ADF excluded	SP9873069
ADF welding filter XA 47 (shades 9-15, viewing area 97 x 47)	SP9873063
Headband	W007519
Welding visor	W009234
Fixing screws (ADF), 2 pcs	W007570
Fixing screws (visor), 2 pcs	W007518
FA Flow Control unit with Li-ion battery	W013560
Filter cover for FA Flow Control	W013565
Air hose	W007487
Sealing ring for FA Flow Control	W007491
Li-ion battery, 5.2 Ah	W007507
Li-ion battery charger	W013564
Comfort belt	W007489
Flow meter	W007488

*Excluding Australian and New Zealand markets

W007520



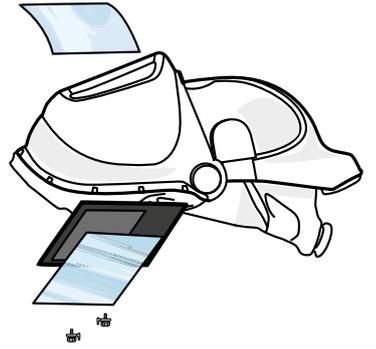
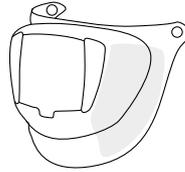
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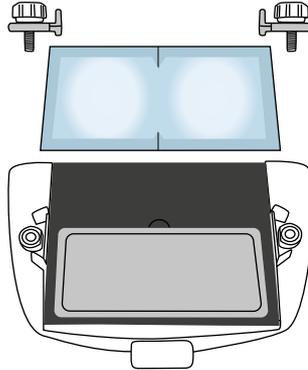
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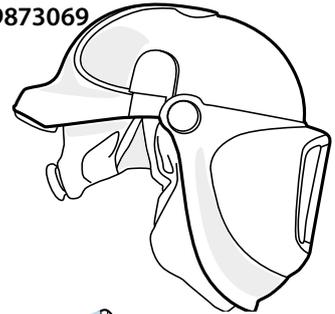
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W007570



SP9873069



SP013231



9873260

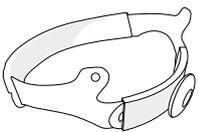
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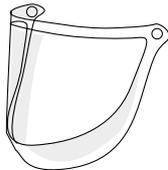
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W007519



W009233



W007518



W009233

W007516

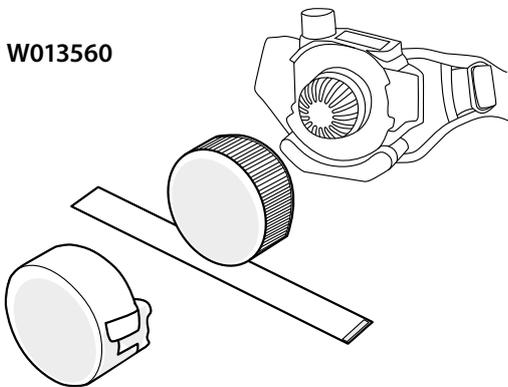
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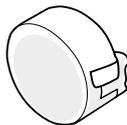


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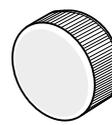
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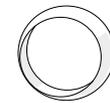


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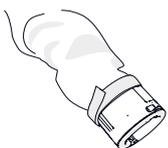
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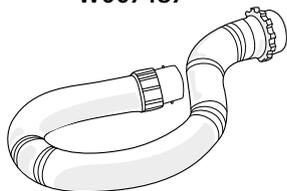
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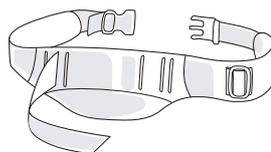
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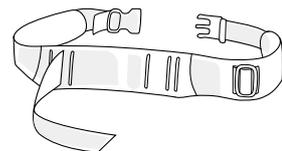
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W007489



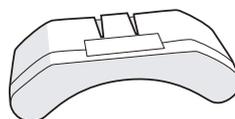
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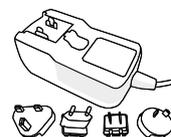
W007488



W007507



W013564



DELTA+ 90 XFA

+ FA Pressure Flow Control



Delta+ 90 XFA + FA Pressure Flow Control*

9873321

Delta+ 90 XFA welding helmet, auto-darkening welding filter XA 47, FA Pressure Flow Control unit, flow meter, belt for FA Pressure Flow Control, grinding visor, Kemppi Tool bag.

Accessories and consumables

Protection plate, 5 pcs	W007520
Grinding visor, 5 pcs	W009233
Inner protection plate for XA 47 (104 x 54), 5 pcs	SP012952
Silencer for FA Pressure Flow Control	W007498
Face seal	SP009794
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
FA Pressure Conditioner unit	W007504
Filter for FA Pressure Conditioner	W007505
Protective head cover	W007827
Protective neck cover	W007828
Ear defenders, Secure 3C	W007517
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

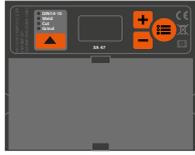
Delta+ 90 XFA welding helmet, ADF excluded	SP9873069
ADF welding filter XA 47 (shades 9-15, viewing area 97 x 47)	SP9873063
Headband	W007519
Welding visor	W009234
Fixing screws (ADF), 2 pcs	W007570
Fixing screws (visor), 2 pcs	W007518
FA Pressure Flow Control unit with pressure hose	W007515
Air hose	W007515
Spiral hose, 10 m	W007506
FA Pressure Flow Control unit	W007496
Valve cap for FA Pressure Flow Control	W007499
Fitting for FA Pressure Flow Control	W007500
Belt for FA Pressure Flow Control unit	W007502
Flow meter	W007503

*Excluding Australian and New Zealand markets

W007520



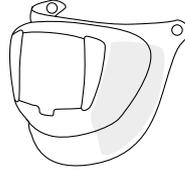
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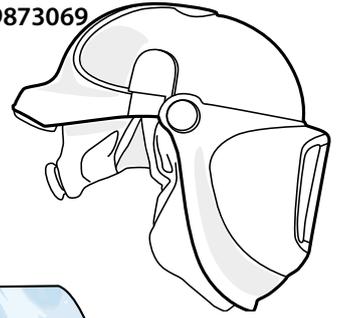
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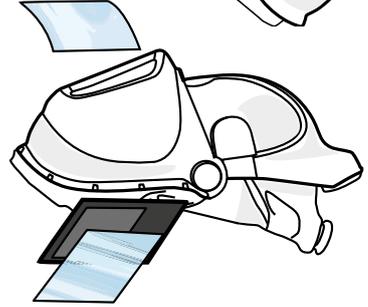
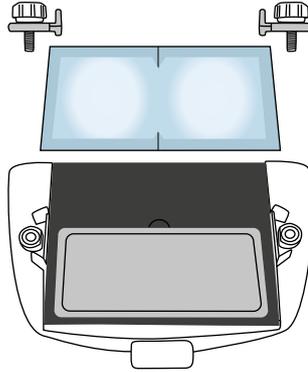
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SP9873069



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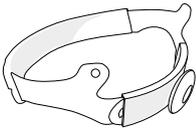
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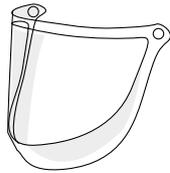
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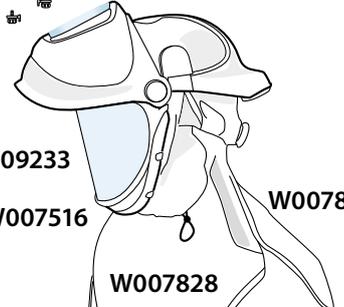


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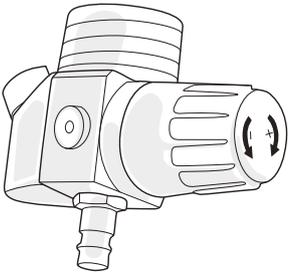
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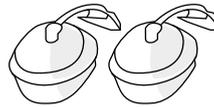
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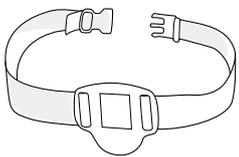
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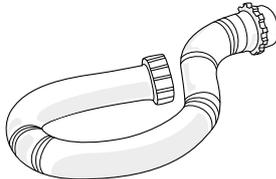
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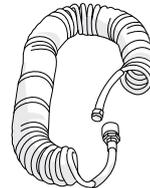
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W007501



W007506



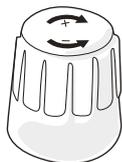
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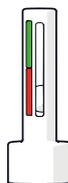
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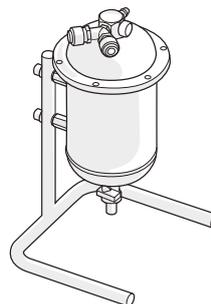
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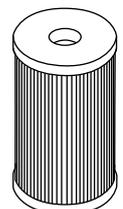
W007503



W007504



W007505



BETA

Better visibility,
better protection



Welding helmets



Beta e90P/e90A/e90X

Lightweight welding and grinding helmets. Flip-up passive or automatic welding lens models, large clear view visor, GapView setting, comfort headband. (Page 64)



Beta e90P SH/Beta e90A SH

Welding helmet with passive or automatic darkening welding filter. Easy solution to convert hard hat into a ready to wear welding helmet. (Page 67)



Beta e90P SH/Beta e90A SH kit

Beta e for SH kit with Beta e397 hard hat, Beta e90P/90A SH welding helmet and Kask earmuffs. (Page 68)

Welding respirator systems



Beta e90 PFA/SFA/XFA

TH2 rated PAPR packages, featuring solutions for both particle and gas filtration. Suitable for welding, grinding and inspection operations. Automatic welding lens options. (Page 65)



Beta e90 PFA/SFA/XFA Airline

Welder respirators for connection to a supplied breathing air source. Suitable for welding, grinding and inspection operations. Automatic welding lens options. (Page 74)



Optional neck protectors

Protecting the neck and shoulders from welding spatter and grinding.



MC-6 Multicharger

A reliable, plug-and-play solution to secure there are always charged batteries to keep your fresh-air equipment continue to supply safe air.

Lightweight comfort and protection
for the eyes, face and lungs



BETA WELDING HELMETS

Designed for professional welders and certified to EN175 B and AS/NZS 1337.1 for welding, grinding and cutting processes, Beta welding helmet range includes three models equipped with either passive or automatic ADF lenses. All Beta models feature the same lightweight but strong shell construction, a comfort headband, GapView flip lens function and magnifying lens frame. The shell design features generous dimensions, providing facial areas excellent protection from arc radiation, whilst allowing good access for tight work-spaces.

Model options and features

- Beta e90P/e90A/e90X
- For welding, tacking, cutting, grinding and inspection
- Passive or ADF welding lens options
- Beta e90X features XA 47 Vision+ Color ADF including shades 14 and 15
- Beta e90A features SA 60B Vision+ Color ADF with 60 cm² viewing area
- Deeper protection for facial sides
- Comfort headband
- Light weight – Beta e90P only 475 g
- Magnifying lens option



Beta models feature a range of automatic welding filters, plus optional magnifying lenses.





BETA RESPIRATORY MODELS

Beta FA respirators provide cool and clean breathing air, from either a PFU 210e battery powered filter unit offering optimal freedom of movement around the workspace, or a supplied breathing air solution where the air flow is regulated from the RSA 230. Although movement is controlled to a local area, supplied air solutions suit applications where welding and shielding gases may build up displacing the breathing air. Beta FA models are certified with a maximum inward leakage level of 2 % and when connected to the PFU 210e filter unit, offer the option of combined particle and gas filtration.

Model options and features

- Beta e90 PFA/SFA/XFA
- For welding, tacking, cutting, grinding, inspection
- Battery powered PAPR or airline supplied models
- XFA model features Vision+ Color ADF technology including shades 14 and 15
- EN 175 B, AS/NZS 1337.1, EN 12941 TH2 and AS/NZS 1716
- Particle and gas filter options
- Fast charging PAPR battery packs
- Leather belt and metal buckle
- Comfort headband
- Light weight – Beta e90 PFA with face seal only 650 g
- Magnifying lens option



XA 47 features Vision+ Color technology and shade adjustment 5, 8, 9-13 and 14, 15, plus grinding and cutting modes.



SA 60B features Vision+ Color technology and shade adjustment 3.5, 9-13, plus grinding and cutting modes.







BETA E FOR SH WELDING HELMETS

Designed for welders and certified to EN175 B for welding, grinding, cutting and inspection processes, the Beta e for SH product range provide an easy solution to convert the basic hard hat into a ready to wear welding helmet. Quick and secure installation to the safety helmet's earmuff holder enables easy shifting into different work modes especially in the challenging work environments.

Model options and features

- Suitable for MIG/MAG, TIG, MMA, plasma, cutting, and grinding
- Compatible with Kask, Pezl and Zekler hard hats with passive earmuffs
- Quick connection and disconnection to the hard hat earmuff holder
- Beta e90P SH with passive welding lens features shade choice in DIN 8, 9, 10, 11, 12 and 13
- Beta e90A SH with automatic welding lens SA 60B Vision+ Color ADF features 60 cm² viewing area and shade choices 3.5, 5, 9-13
- EN175 B impact protection rated
- Clicking the visor into three positions enables multiple use from welding to grinding and inspection
- Magnifying lens frame
- Reliable full-face protection
- Improved ergonomomy with the lightweight design





BETA SH e90P AND e90A

Beta e for SH welding masks are equipped with either passive or auto-darkening lenses. Both models provide improved occupational safety with full-face protection against sparks and spatters as well as the ability to wear the hard hat with the mandatory hearing protection even when welding.

Clicking the visor into three positions enables multiple use from welding to grinding and inspection. The flip-up welding lens cassette holder provides three fixed positions: fully closed, fully open, or the convenient GapView position, setting a limited clear view of the work area, which is ideal for setting and tack welding tasks.

Beta e for SH welding masks are equipped with either passive or auto-darkening lenses. Both models provide improved occupational safety with full-face protection against sparks and spatters as well as the ability to wear the hard hat with the mandatory hearing protection even when welding.



ACCESSORIES AND INDIVIDUAL SALES ITEMS



Earmuffs Kask SC3 (level 3)



Earmuffs Kask SC2 (level 2)



Beta e397V ventilated stand-alone safety helmet (Kask Zenith X). Beta e397 stand-alone safety helmet (Kask Zenith X).



Full-time face and hearing protection for welding, grinding, tacking and inspection.

Easy and secure installation by clicking in the adaptation pins – no tools needed.



Clicking the visor into Gap View position helps welding close to a welding colleague with an active arc.



BETA e90P



Beta e90P

9873022

Beta e90P welding helmet with shade 11 passive welding filter.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Passive welding filter (shade 11, size 90 x 110)	9873244
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Comfort band padding, 5 pcs	SP013231

Welding filters

Shade 8	9873241
Shade 9	9873242
Shade 10	9873243
Shade 11	9873244
Shade 12	9873245
Shade 13	9873246

Magnifying lenses

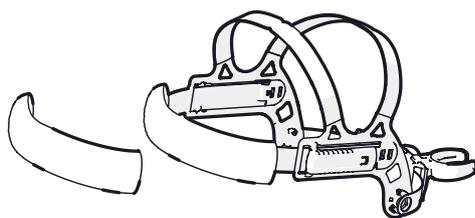
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Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664

SP9873018

SP009023



SP013231



SP015579

SP9873253

SP015664

9873244

SP3149850

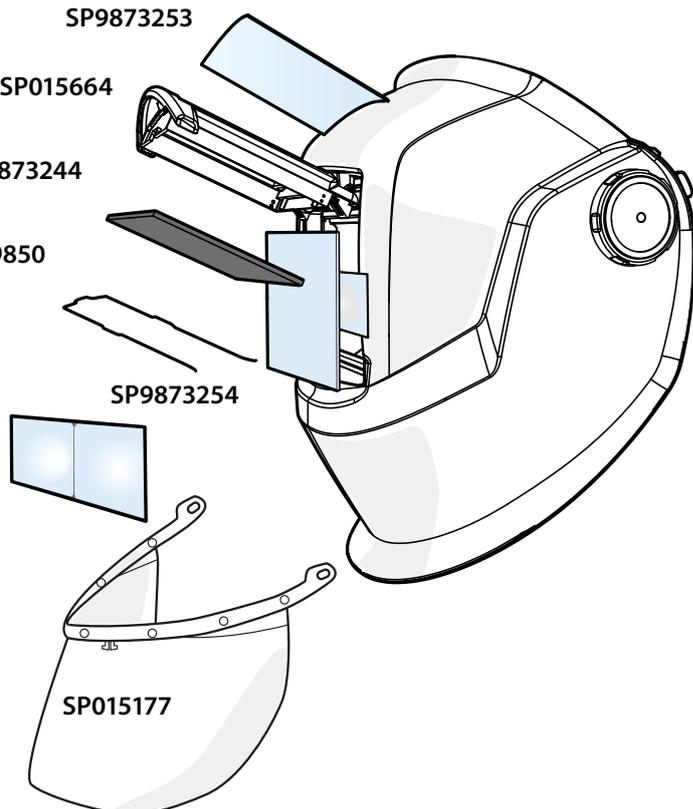
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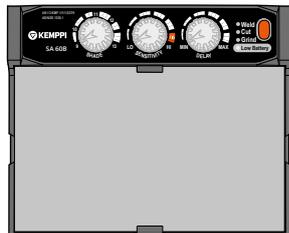


SP015177

BETA e90A



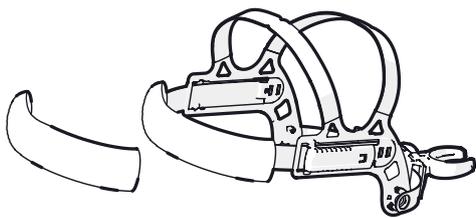
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SP9873253

SP9873018

SP009023



SP013231



SP015579

SP9873064

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SP3149850

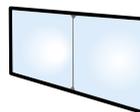
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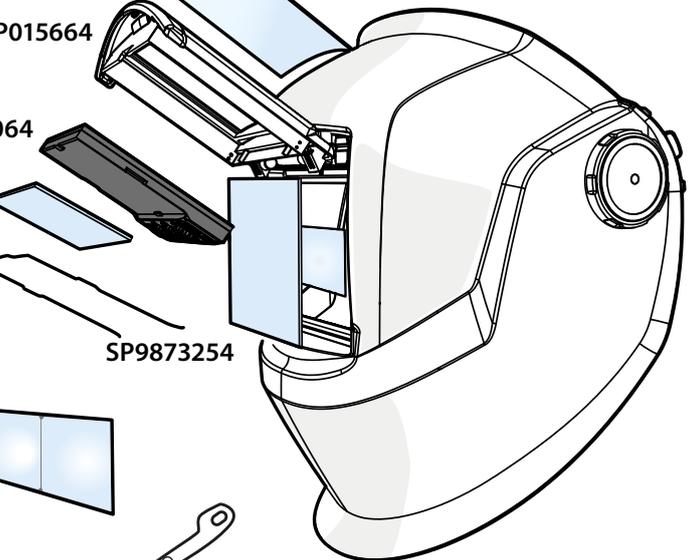
9873261

9873262

9873263



SP015664



SP015177

Beta e90A

9873023

Beta e90A welding helmet with auto-darkening welding filter SA 60B.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 60B (106 x 65), 5 pcs	SP012425
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Comfort band padding, 5 pcs	SP013231

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

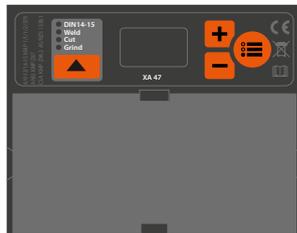
Spare parts

ADF welding filter SA 60B (shades 9-13, viewing area 100 x 60)	SP9873064
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664

BETA e90X

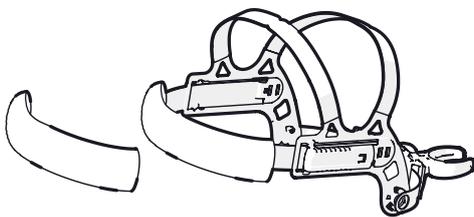


SP9873063



SP9873018

SP009023



SP013231



SP015579

SP9873254



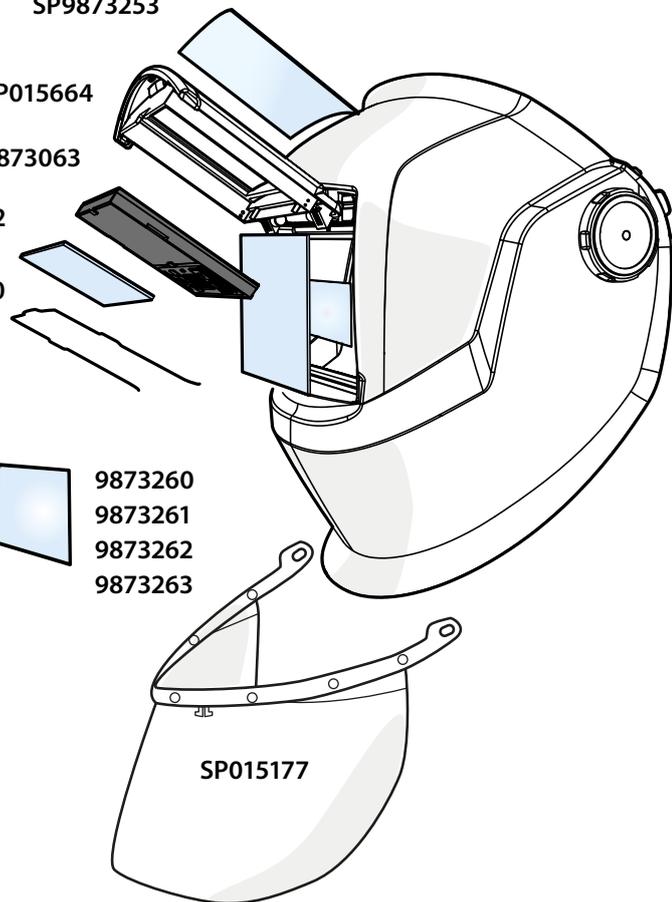
SP9873253

SP015664

SP9873063

SP012952

SP3149850



9873260
9873261
9873262
9873263

SP015177

Beta e90X

9873024

Beta e90X welding helmet with auto-darkening welding filter XA 47.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 47 / XA 47 (104 x 54), 5 pcs	SP012952
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Comfort band padding, 5 pcs	SP013231

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

ADF welding filter XA 47 (shades 9-15, viewing area 97 x 47)	SP9873063
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664

BETA e90 PFA + PFU 210e



Beta e90 PFA + PFU 210e P0701

Beta e90 PFA welding helmet, shade 11 passive welding filter, powered air respirator PFU 210e, air hose, pre-filter, particle filter, battery 3.2 Ah, battery charger, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Passive welding filter (shade 11, size 90 x 110)	9873244
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Comfort band padding, 5 pcs	SP013231
Protective head cover	W007827
Protective neck cover	W007828
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Shoulder harness	SP011894
Kemppi Tool bag	SP010090
Spark shield Kemppi, 1 pc	SP9320003
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Hose protection cover	SP010788
Face seal	SP015537

Welding filters

Shade 8	9873241
Shade 9	9873242
Shade 10	9873243
Shade 11	9873244
Shade 12	9873245
Shade 13	9873246

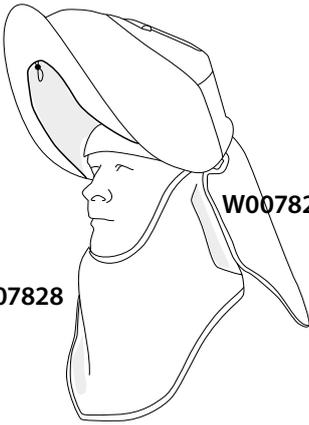
Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664
Air hose	SP012253
Air duct	SP014067
Powered air respirator PFU 210e	SP011996
Filter cover for PFU 210e	SP012095
Li-ion battery (SD), 3.2 Ah	SP012584
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492
Leather belt	SP010243
Leather belt with comfort padding	SP012999

SP015537



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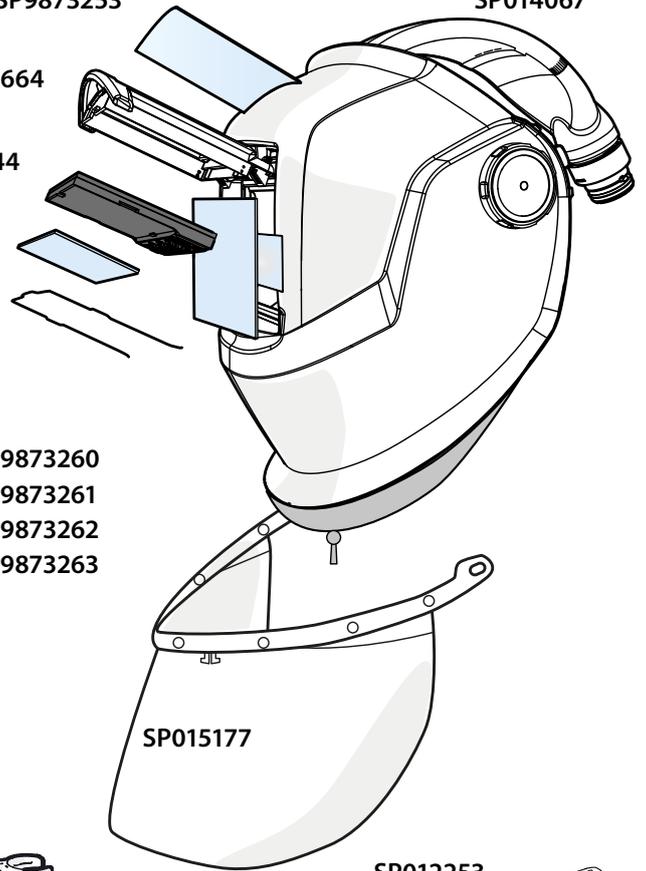
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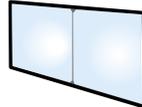
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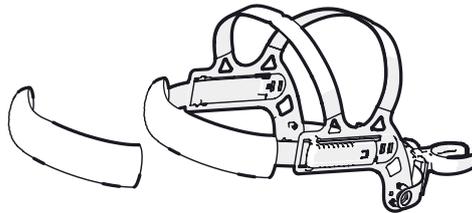
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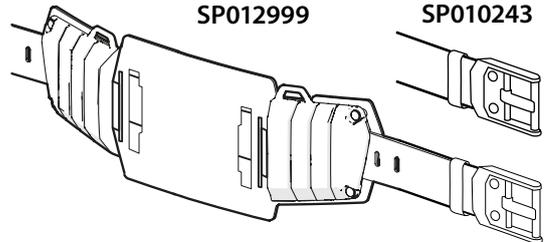
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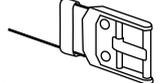
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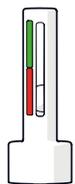
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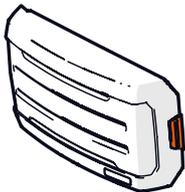
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SP012492



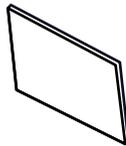
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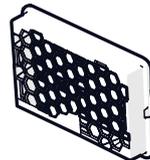
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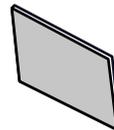
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SP9320002MP



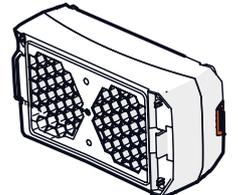
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SP010415MP
SP015757



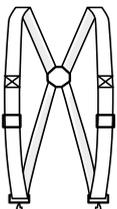
SP012223



SP009934
SP021038 AS/NZS



SP011894



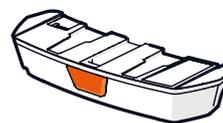
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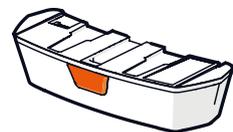
SP012426



SP012584



SP012021



BETA e90 SFA + PFU 210e



Beta e90 SFA + PFU 210e P0706

Beta e90 SFA welding helmet with auto-darkening welding filter SA 60B, powered air respirator PFU 210e, air hose, pre-filter, particle filter, battery 3.2 Ah, battery charger, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 60B (106 x 65), 5 pcs	SP012425
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Comfort band padding, 5 pcs	SP013231
Protective head cover	W007827
Protective neck cover	W007828
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Face seal	SP015537
Spark shield Kemppi, 1 pc	SP9320003
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Hose protection cover	SP010788
Shoulder harness	SP011894
Kemppi Tool bag	SP010090

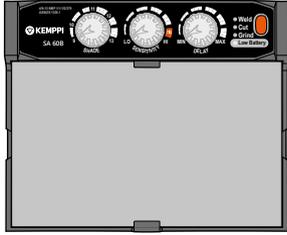
Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
ADF welding filter SA 60B (shades 9-13, viewing area 100 x 60)	SP9873064
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664
Powered air respirator PFU 210e	SP011996
Filter cover for PFU 210e	SP012095
Air hose	SP012253
Li-ion battery (SD), 3.2 Ah	SP012584
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492
Leather belt	SP010243
Leather belt with comfort padding	SP012999

SP9873064



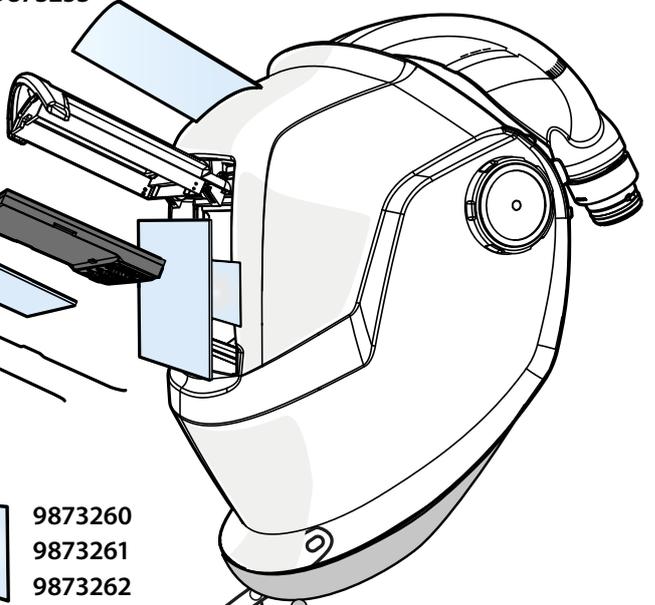
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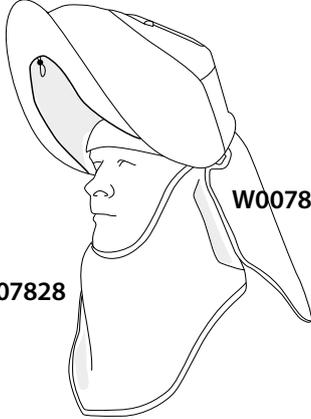
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SP012425

SP3149850



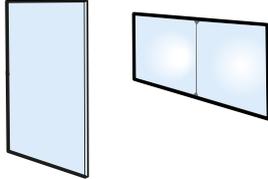
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W007827

W007828

SP9873254

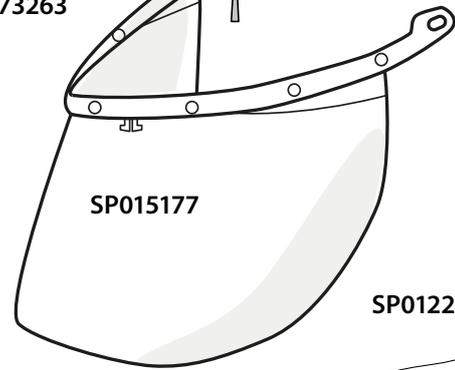


9873260

9873261

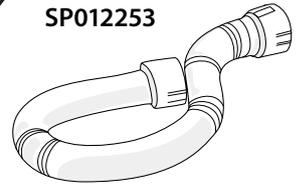
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9873263



SP015177

SP012253

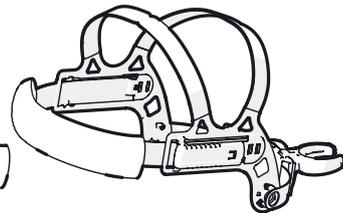


SP9873018

SP009023



SP015579



SP013231



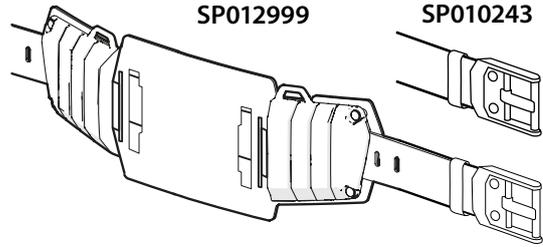
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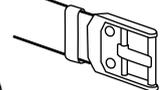
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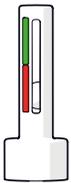
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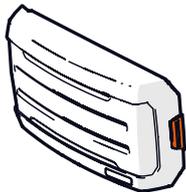
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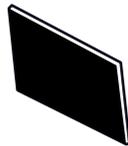
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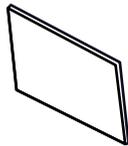
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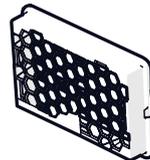
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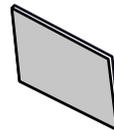
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SP9320002MP



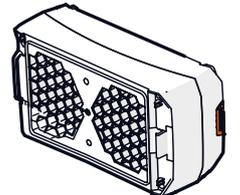
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SP010415MP
SP015757



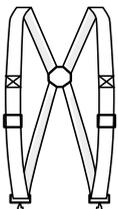
SP012223



SP009934
SP021038 AS/NZS



SP011894



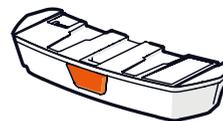
SP010090



SP012426



SP012584



SP012021



BETA e90 XFA + PFU 210e



Beta e90 XFA + PFU 210e P0711

Beta e90 XFA welding helmet, auto-darkening welding filter XA 47, powered air respirator PFU 210e, air hose, pre-filter, particle filter, battery 3.2 Ah, battery charger, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

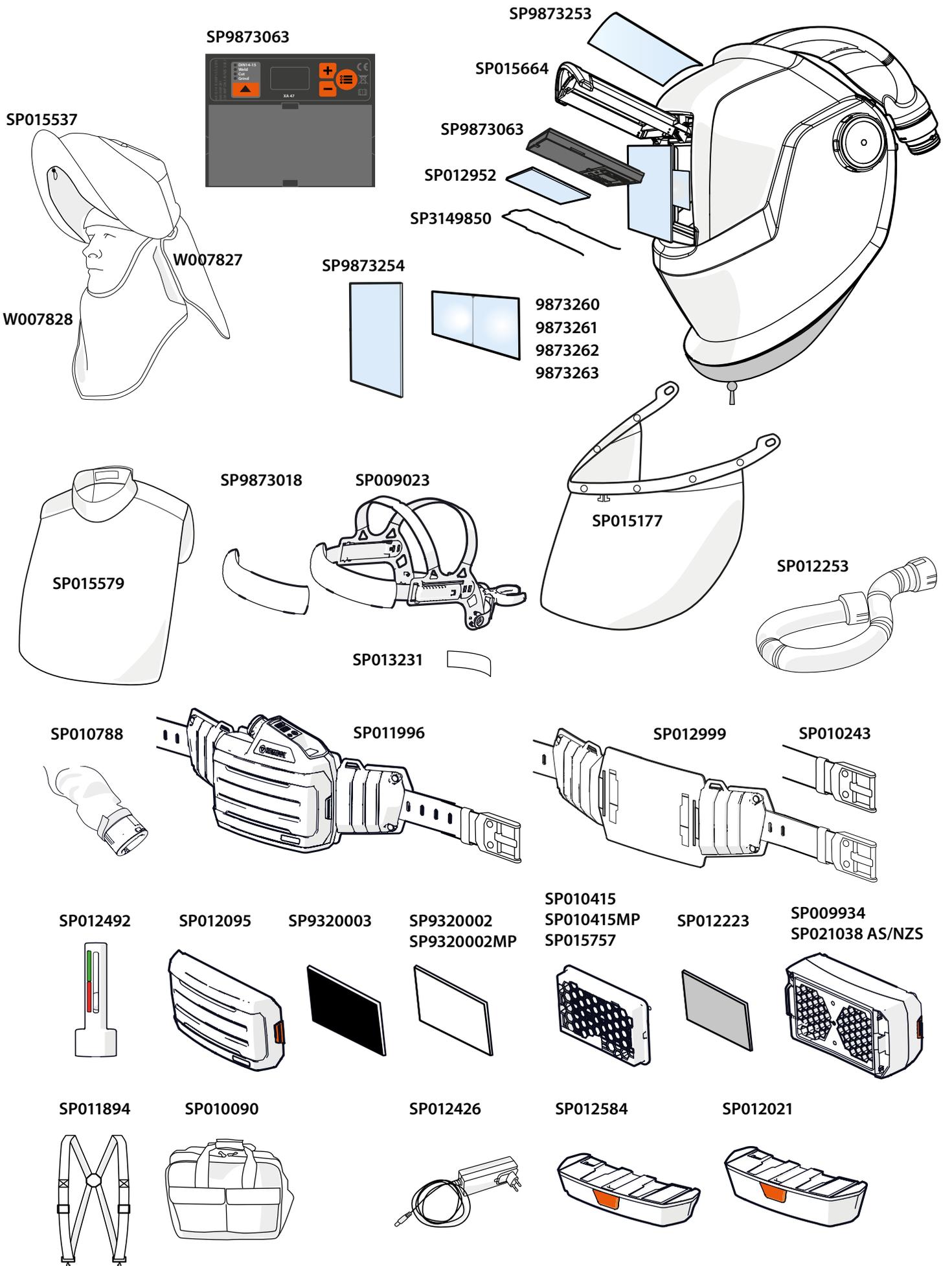
Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for XA 47 (104 x 54), 5 pcs	SP012952
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Comfort band padding, 5 pcs	SP013231
Spark shield Kemppi, 1 pc	SP9320003
Pre-filter, 10 pcs	SP9320002
Pre-filter, 100 pcs	SP9320002MP
Particle filter, 2 pcs	SP015757
Particle filter, 5 pcs	SP010415
Particle filter, 20 pcs	SP010415MP
Gas filter Life+	SP009934
Gas Filter Life+ AU/NZ	SP021038
Odor filter, 5 pcs	SP012223
Hose protection cover	SP010788
Face seal	SP015537
Protective head cover	W007827
Protective neck cover	W007828
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Shoulder harness	SP011894
Kemppi Tool bag	SP010090

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
ADF welding filter XA 47 (shades 9-15, viewing area 97 x 47)	SP9873063
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664
Powered air respirator PFU 210e	SP011996
Filter cover for PFU 210e	SP012095
Air hose	SP012253
Li-ion battery (SD), 3.2 Ah	SP012584
Li-ion battery (HD), 6.4 Ah	SP012021
Battery charger	SP012426
Flow meter	SP012492
Leather belt	SP010243
Leather belt with comfort padding	SP012999



BETA e90 PFA + RSA 230



Beta e90 PFA + RSA 230

9873031

Beta e90 PFA welding helmet, shade 11 passive welding filter, supplied air regulator RSA 230, air hose and air hose adapter for RSA 230, Silencer, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Passive welding filter (shade 11, size 90 x 110)	9873244
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Comfort band padding, 5 pcs	SP013231
Sweatband, 2 pcs	SP9873018
Silencer for RSA 230, 2 pcs	SP011735
Hose protection cover	SP010788
Face seal	SP015537
Protective head cover	W007827
Protective neck cover	W007828
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Leather belt with comfort padding	SP012999
Shoulder harness	SP011894
Kemppi Tool bag	SP010090
Pressure hose, 10 m	SP013848
Pressure hose, 20 m	SP013849
Pressure hose, 30 m	SP013850

Welding filters

Shade 8	9873241
Shade 9	9873242
Shade 10	9873243
Shade 11	9873244
Shade 12	9873245
Shade 13	9873246

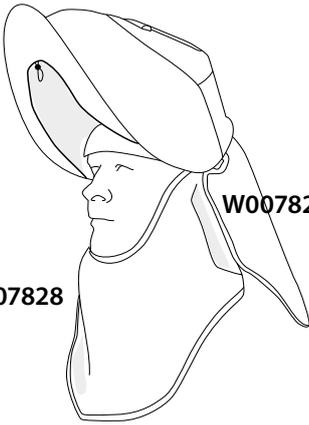
Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664
Supplied air regulator set RSA 230	SP011617
Supplied air regulator RSA 230	SP012857
Air hose adapter for RSA 230	SP011227
Air hose	SP012253
Flow meter	SP012492
Leather belt	SP010243

SP015537



W007827

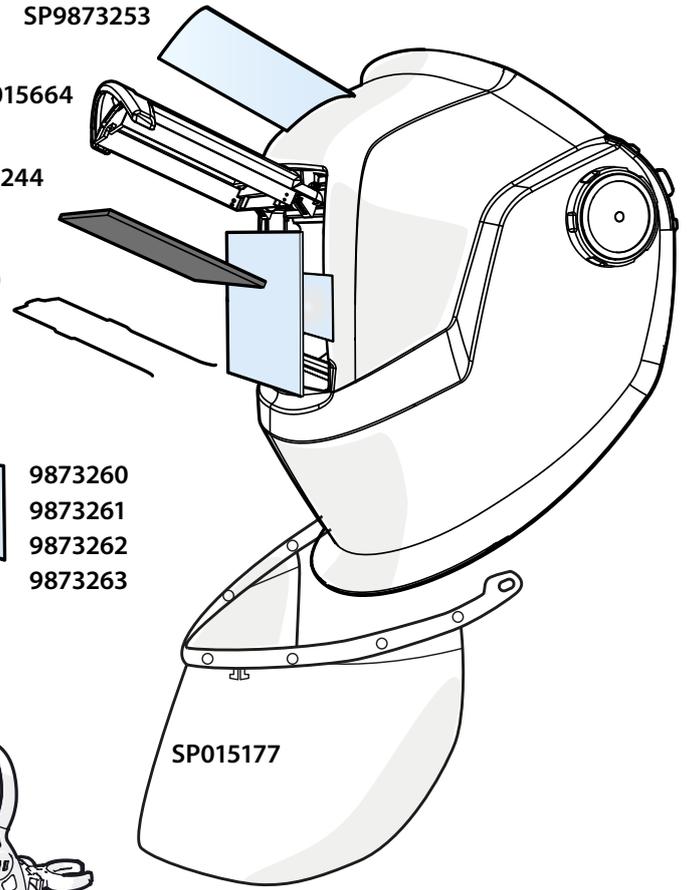
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SP9873253

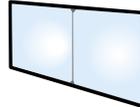
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SP3149850



SP9873254



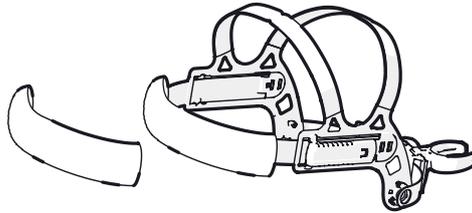
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9873261
9873262
9873263



SP015579

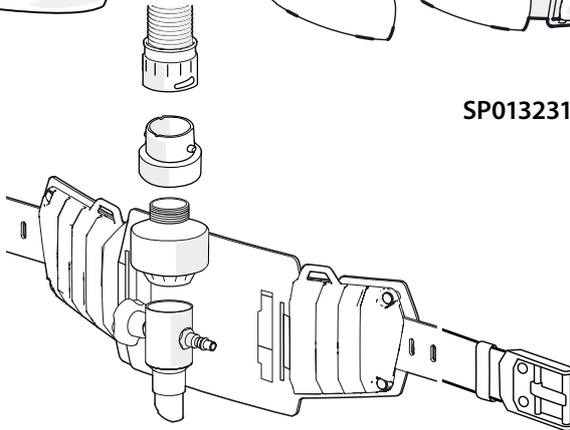
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SP009023

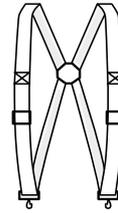


SP015177

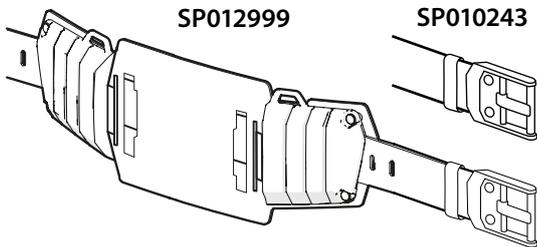
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SP011894



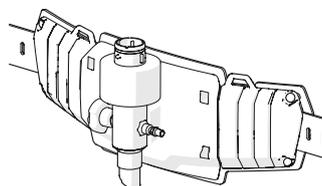
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SP012999

SP010243

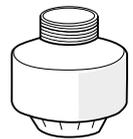
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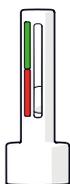
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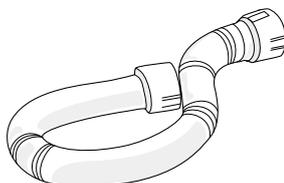
SP011735



SP012492



SP012253



SP011227



SP010788



SP013848
SP013849
SP013850



BETA e90 SFA + RSA 230



Beta e90 SFA + RSA 230 9873033

Beta e90 SFA welding helmet with auto-darkening welding filter SA 60B, supplied air regulator RSA 230, air hose and air hose adapter for RSA 230, Silencer, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

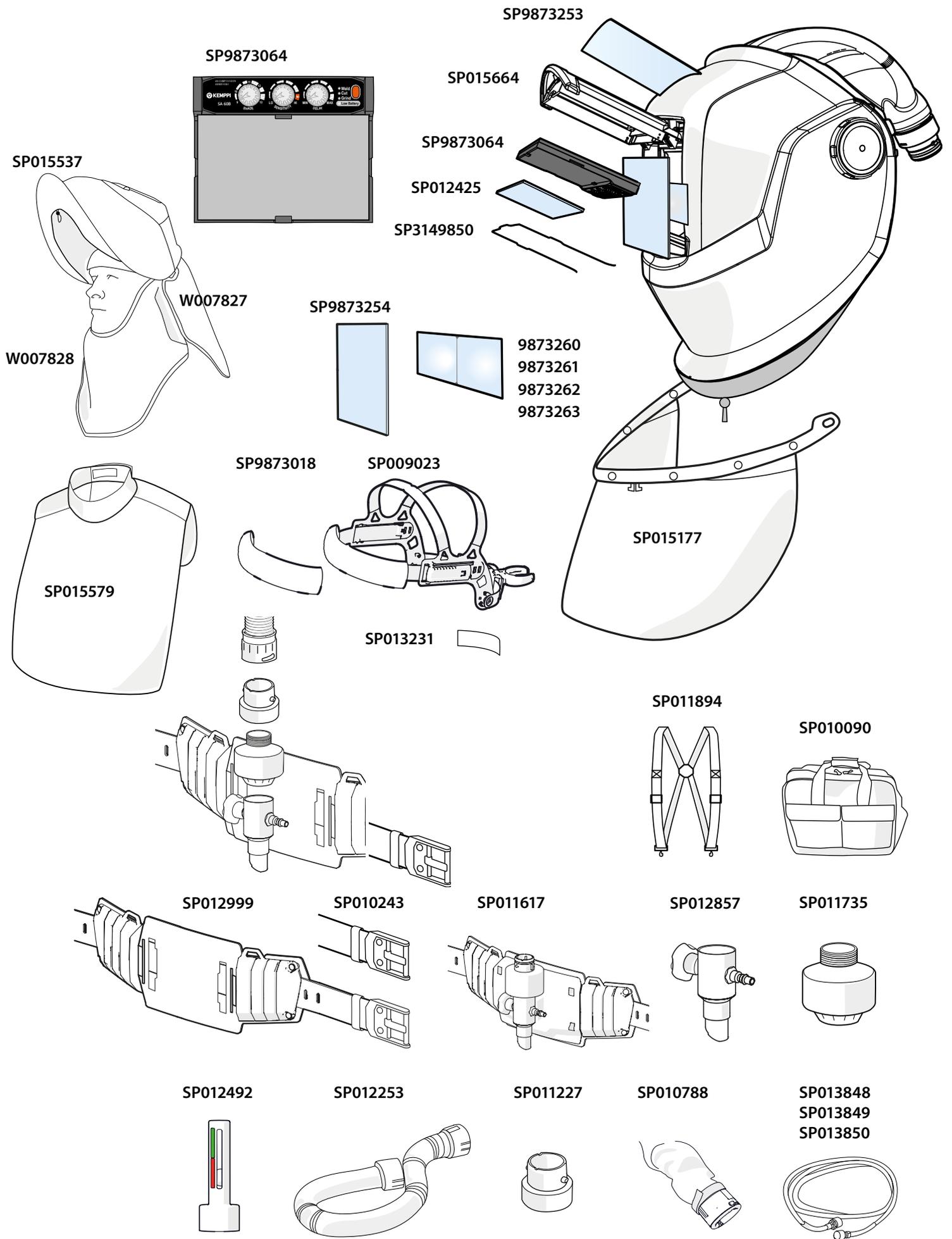
Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 60B (106 x 65), 5 pcs	SP012425
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Comfort band padding, 5 pcs	SP013231
Silencer for RSA 230, 2 pcs	SP011735
Hose protection cover	SP010788
Face seal	SP015537
Protective head cover	W007827
Protective neck cover	W007828
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Shoulder harness	SP011894
Kemppi Tool bag	SP010090
Pressure hose, 10 m	SP013848
Pressure hose, 20 m	SP013849
Pressure hose, 30 m	SP013850

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
ADF welding filter SA 60B (shades 9-13, viewing area 100 x 60)	SP9873064
Filter retaining spring	SP3149850
Headband	SP009023
Hatch set	SP015664
Supplied air regulator set RSA 230	SP011617
Supplied air regulator RSA 230	SP012857
Air hose adapter for RSA 230	SP011227
Air hose	SP012253
Flow meter	SP012492
Leather belt	SP010243
Leather belt with comfort padding	SP012999



BETA e90 XFA + RSA 230



Beta 90 XFA + RSA 230 9873037

Beta 90 XFA welding helmet, auto-darkening welding filter XA 47, supplied air regulator RSA 230, air hose and air hose adapter for RSA 230, Silencer, flow meter, leather belt with comfort padding, Kemppi Tool bag.

Accessories and consumables

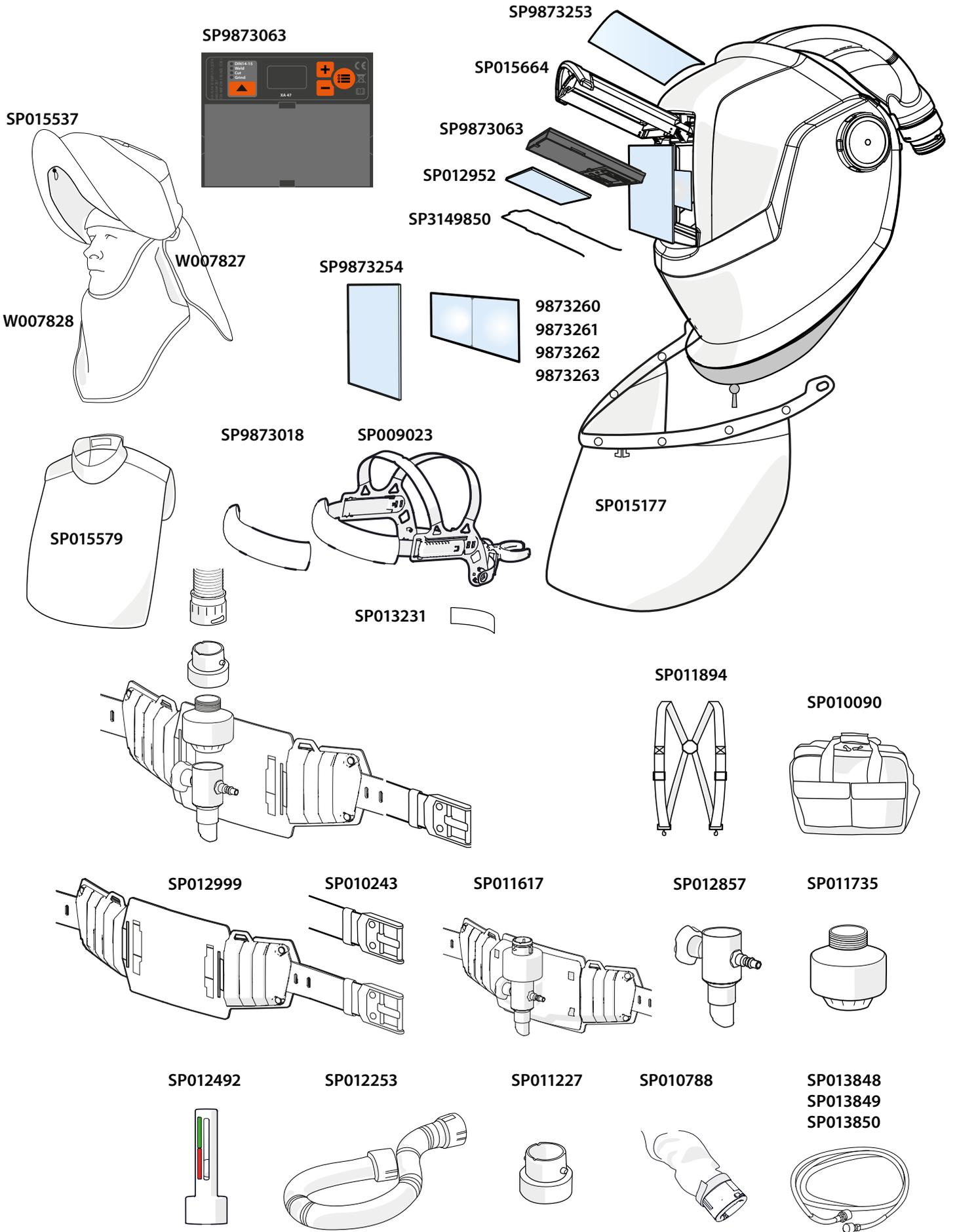
Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Inner protection plate for XA 47 (104 x 54), 5 pcs	SP012952
Sweatband, 2 pcs	SP9873018
Face seal	SP015537
Comfort band padding, 5 pcs	SP013231
Hose protection cover	SP010788
Protective head cover	W007827
Protective neck cover	W007828
Leather welding bib (Alfa and Beta)	SP015177
Silencer for RSA 230, 2 pcs	SP011735
Pressure hose, 10 m	SP013848
Pressure hose, 20 m	SP013849
Pressure hose, 30 m	SP013850
Shoulder harness	SP011894
Universal leather neck protector	SP015579
Kemppi tool bag	SP010090
Flow meter	SP012492

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Beta e90 FA welding helmet, ADF excluded	SP9873004
ADF welding filter XA 47 (shades 9-15, viewing area 97 x 47)	SP9873063
Filter retaining spring	SP3149850
Headband	Headband
Hatch set	SP015664
Supplied air regulator set RSA 230	SP011617
Supplied air regulator RSA 230	SP012857
Leather belt	SP010243
Leather belt with comfort padding	SP012999
Air hose	SP012253
Air hose adapter for RSA 230	SP011227



Beta e90P SH



Beta e90P SH

9873026

Welding helmet with passive glass. Used with safety helmet

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Passive welding filter (shade 11, size 90 x 110)	9873244
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Universal leather neck protector	SP015579

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Welding filters

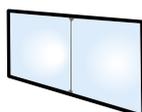
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Shade 10	9873243
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Shade 12	9873245
Shade 13	9873246

Spare parts

Filter retaining spring	SP3149850
Hatch set	SP015664



SP015579



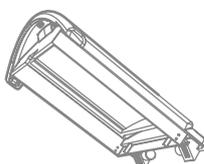
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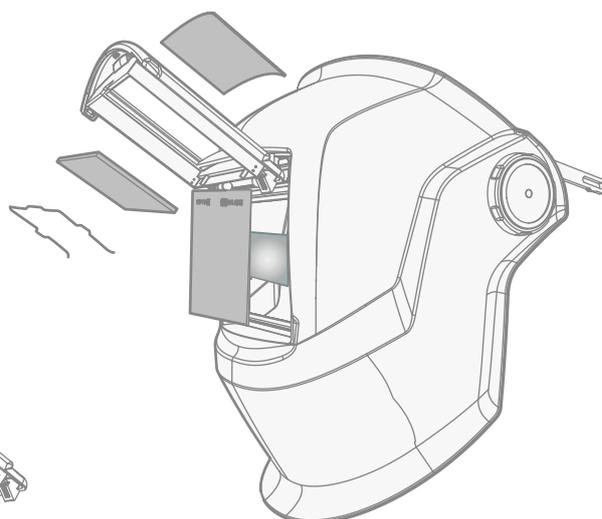
SP3149850



SP9873254



SP015664



SP9873254



SP9873253

BETA e90A SH



Beta e90A SH

9873027

Welding helmet with SA 60B ADF. Used with hard hat

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 60B (106 x 65), 5 pcs	SP012425
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Universal leather neck protector	SP015579

Magnifying lenses

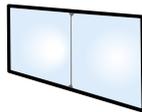
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Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

ADF welding filter SA 60B (shades 9-13, viewing area 100 x 60)	SP9873064
Filter retaining spring	SP3149850
Hatch set	SP015664



SP015579



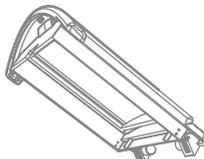
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9873263



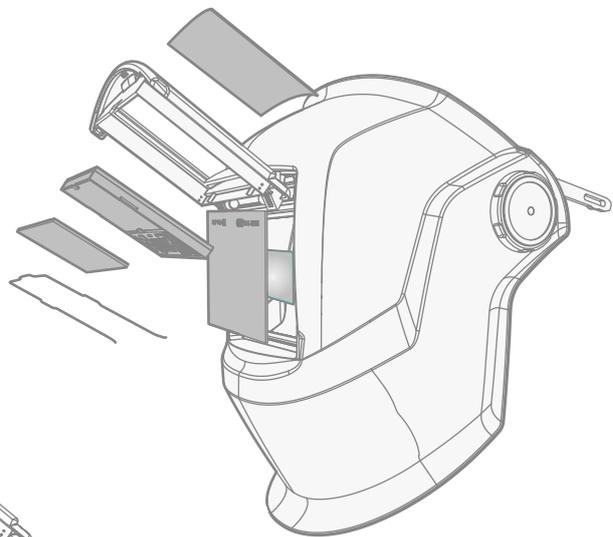
SP3149850



SP9873254



SP015664



SP9873254



SP9873253

BETA e397V/e397



Beta e397V 9873397V

Stand-alone safety helmet (Kask Zenith X). Ventilated

Accessories and consumables

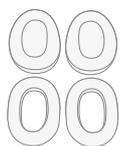
Hearing protectors level 3 (Kask SC3)	WHP00006
Hearing protectors level 2 (Kask SC2)	WHP00005
Beta e397 Inner padding	WPA00010
Beta e397 Sweatband	WPA00011
Beta e397 Sweatband EC	WPA00012
Beta e397 Adapter 30mm	WAC00008
SC2 Hygiene kit	WAC00006
SC3 Hygiene kit	WAC00007

Beta e397 9873397

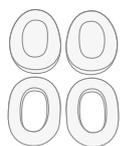
Stand-alone safety helmet (Kask Zenith X).

Accessories and consumables

Hearing protectors level 3 (Kask SC3)	WHP00006
Hearing protectors level 2 (Kask SC2)	WHP00005
Beta e397 Inner padding	WPA00010
Beta e397 Sweatband	WPA00011
Beta e397 Sweatband EC	WPA00012
Beta e397 Adapter 30mm	WAC00008
SC2 Hygiene kit	WAC00006
SC3 Hygiene kit	WAC00007



WAC00006



WAC00007



WHP00006
WHP00005



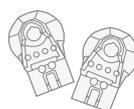
WPA00011



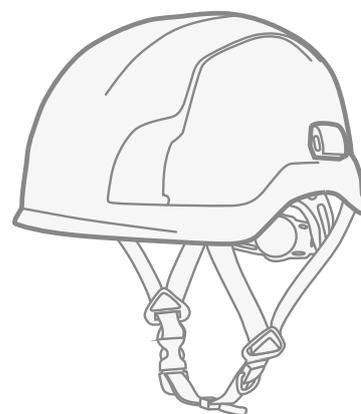
WPA00012



WPA00010



WAC00008





BETA

e90P/e90A SH kit

Beta e90P SH kit 9873028

Complete set with Beta e90P SH, Safety helmet Beta e397 and Earmuffs SC3

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Passive welding filter (shade 11, size 90 x 110)	9873244
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Universal leather neck protector	SP015579
Hearing protectors level 3 (Kask SC3)	WHP00006
Hearing protectors level 2 (Kask SC2)	WHP00005
Beta e397 Inner padding	WPA00010
Beta e397 Sweatband	WPA00011
Beta e397 Sweatband EC	WPA00012
Beta e397 Adapter 30mm	WAC00008
SC2 Hygiene kit	WAC00006
SC3 Hygiene kit	WAC00007

Magnifying lenses

Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Welding filters

Shade 8	9873241
Shade 9	9873242
Shade 10	9873243
Shade 11	9873244
Shade 12	9873245
Shade 13	9873246

Spare parts

Filter retaining spring	SP3149850
Hatch set	SP015664

Beta e90A SH kit 9873029

Complete set with Beta e90A SH, Safety helmet Beta e397 and Earmuffs SC3

Accessories and consumables

Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
Inner protection plate for SA 60B (106 x 65), 5 pcs	SP012425
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Universal leather neck protector	SP015579
Hearing protectors level 3 (Kask SC3)	WHP00006
Hearing protectors level 2 (Kask SC2)	WHP00005
Beta e397 Inner padding	WPA00010
Beta e397 Sweatband	WPA00011
Beta e397 Sweatband EC	WPA00012
Beta e397 Adapter 30mm	WAC00008
SC2 Hygiene kit	WAC00006
SC3 Hygiene kit	WAC00007

Magnifying lenses

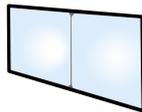
Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

ADF welding filter SA 60B (shades 9-13, viewing area 100 x 60)	SP9873064
Filter retaining spring	SP3149850
Hatch set	SP015664



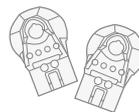
SP015579



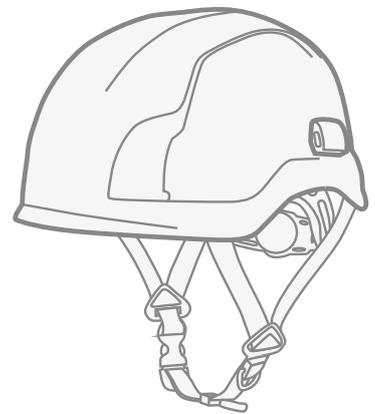
9873260
9873261
9873262
9873263



WHP00006
WHP00005



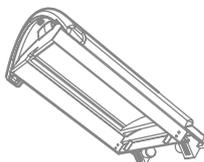
WAC00008



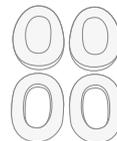
SP3149850



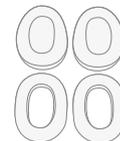
SP9873254



SP015664



WAC00006



WAC00007



SP9873254



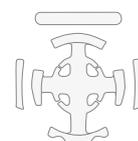
SP9873253



WPA00011



WPA00012



WPA00010

ALFA

Lightweight, comfortable, efficient



Optional neck protectors

Protecting the neck and shoulders from welding spatter and grinding.

ALFA

Perfect balance and excellent fit

If weight, comfort and protection are your focus parameters, then look no further. Alfa models start at just 467g. They represent the most compact, lightweight face shield in the Kemppi welder's protection range. A durable, low cost solution for light to medium duty welding tasks. Alfa models offer easy-to-wear eye and face protection for all general welding applications and grinding. The shell design features generous dimensions, providing facial areas excellent protection from arc radiation, whilst allowing good access for tight work-spaces. The flip-up welding lens is perfectly positioned for pre and post weld inspection.

Model options and features

- Alfa e60P and Alfa e60A
- For welding, tacking, cutting, grinding and inspection
- Passive or ADF welding lens options
- Flip-up welding lens with GapView setting
- ComFlex headband allows the perfect fit
- Optional leather neck protectors
- Lightweight – only 470 g
- Certified to EN 175 B (Alfa e60A)
- Certified to EN 175 B and AS/NZS 1337.1 (Alfa e60P)



Alfa e60A features SA 35 ADF filter with shade range 4, 9-13 and viewing area 35x96 mm.



ALFA e60P



Alfa e60P

9873020

Alfa e60P welding helmet with shade 11 passive welding filter.

Accessories and consumables

Protection plate (60 x 110 x 1.0), 10 pcs	SP9873252
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Comfort band padding, 5 pcs	SP013231

Welding filters

Shade 8	9873161
Shade 9	9873171
Shade 10	9873181
Shade 11	9873191
Shade 12	9873202
Shade 13	9873211

Magnifying lenses

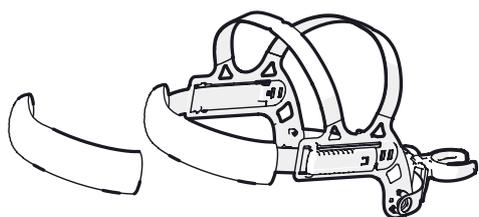
Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

Filter retaining spring	SP3149840
Headband	SP009023
Hatch set	SP015663

SP9873018

SP009023



SP013231



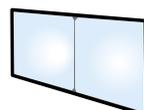
SP9873252

SP015663

9873191

SP3149840

SP9873254



9873260

9873261

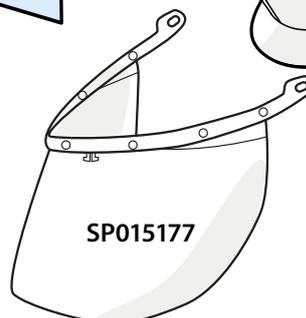
9873262

9873263

SP015579



SP015177



ALFA e60A



Alfa e60A* 9873021

Alfa e60A welding helmet with auto-darkening welding filter SA 35.

Accessories and consumables

Protection plate (60 x 110 x 1.0), 10 pcs	SP9873252
Inner protection plate for SA 35 (108 x 37), 5 pcs	SP012951
Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
Sweatband, 2 pcs	SP9873018
Universal leather neck protector	SP015579
Leather welding bib (Alfa and Beta)	SP015177
Comfort band padding, 5 pcs	SP013231

Magnifying lenses

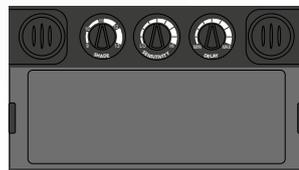
Diopter 1.0 (51 x 108 mm)	9873260
Diopter 1.5 (51 x 108 mm)	9873261
Diopter 2.0 (51 x 108 mm)	9873262
Diopter 2.5 (51 x 108 mm)	9873263

Spare parts

ADF welding filter SA 35 (shades 9-13, viewing area 96 x 35)	SP9873061
Filter retaining spring	SP3149840
Headband	SP009023
Hatch set	SP015663

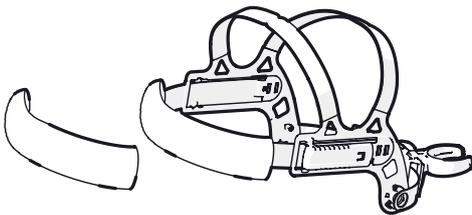
*Excluding Australian and New Zealand markets

SP9873061



SP9873018

SP009023



SP013231

SP015579

SP9873252

SP015663

SP9873061

SP012951

SP3149840

SP9873254

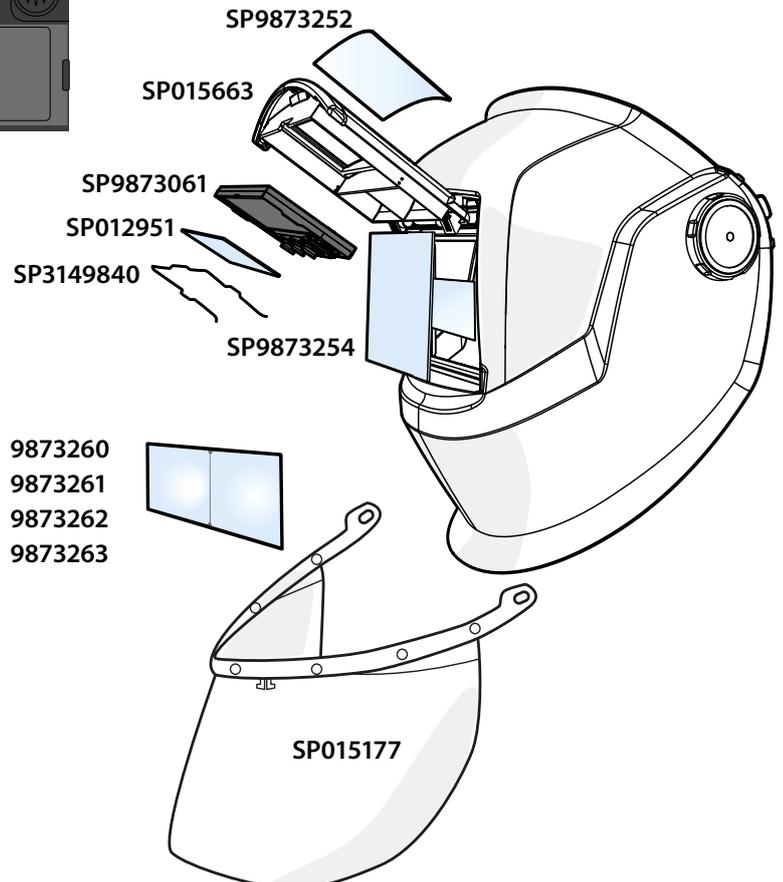
9873260

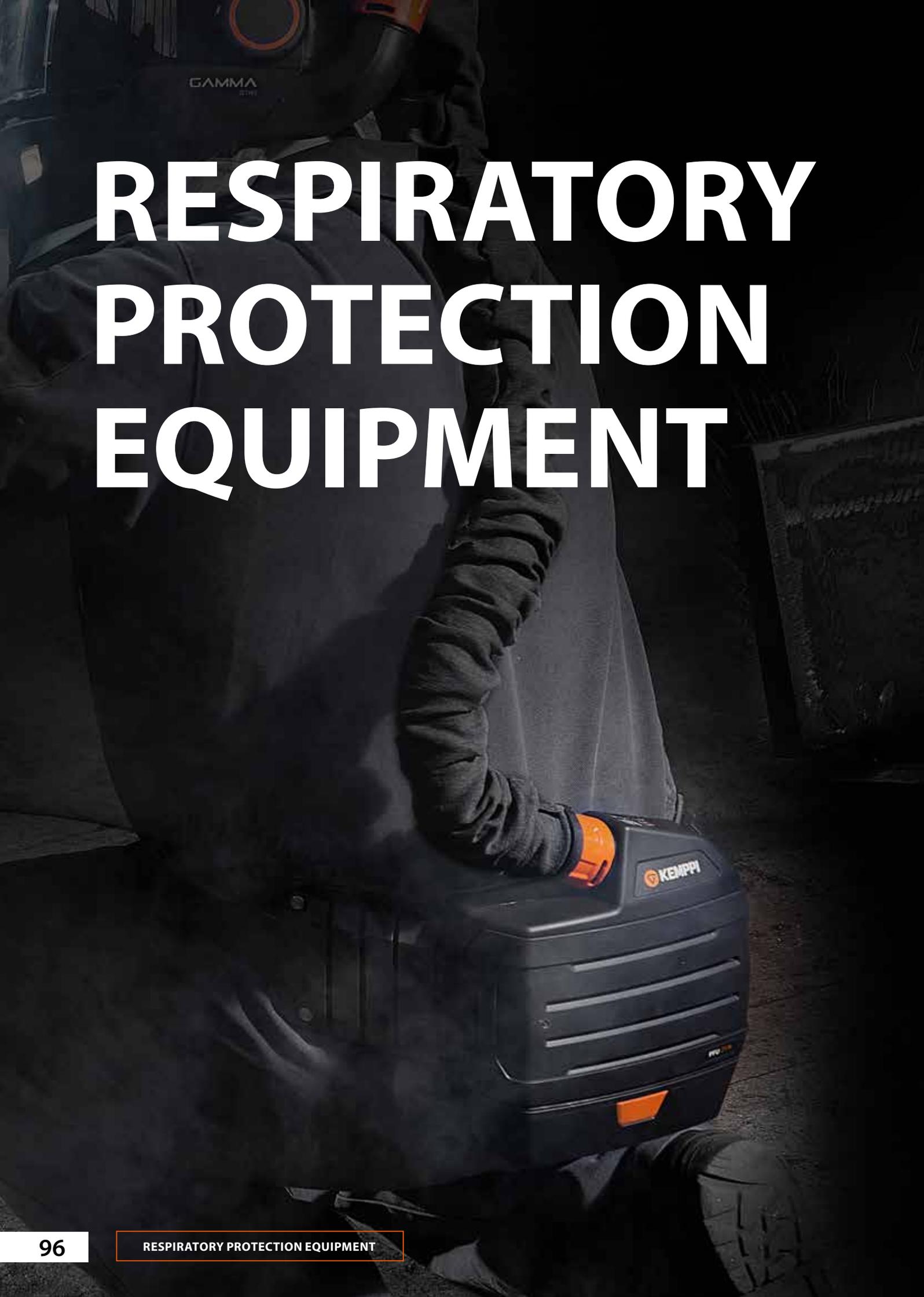
9873261

9873262

9873263

SP015177





RESPIRATORY PROTECTION EQUIPMENT

POWERED FILTER UNITS FOR SAFE AND EASY BREATHING

Portable unit gives you freedom of movement

Powered filter units, or Powered Air Purifying Respirators (PAPR), are the most advanced group of personal protective equipment providing a high level of protection even for long lasting applications. Battery powered portable fan units drive the local air through a particulate or chemical filter and blow it into the breathing zone.

Major user advantages are derived from the excellent mobility, independence of movement provided by the battery powered filter pack and providing positive over pressure by the fan forcing air into the breathing zone. This eliminates difficulty in breathing associated with negative pressure respirators and reduces the importance of a good facial fit.

SUPPLIED AIR RESPIRATORS

Long working periods, lower cost

Supplied air respirators provide an ideal solution for workplaces equipped with breathing air supplies and where freedom of movement is not an issue. Ideal for long work periods and fixed work stations, supplied air respirators offer lower running costs compared to PAPR systems. Supplied air respirators are also recommended where there may be a temporary build-up of gases. (See table on page 112).

Note: Supplied air sources must meet mandatory local breathable air quality regulations.
See page 108 and page 6.



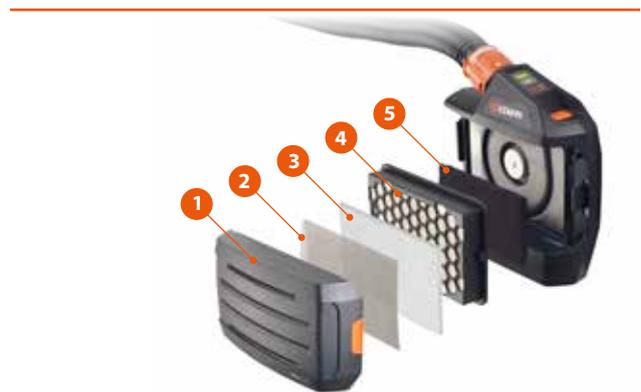
PFU 210e

The best protection for your lungs

PFU 210e means 'Powered Filter Unit with a maximum air speed of 210 liters per minute'. Representing the highest level of filtration performance, PFU 210e is available with both Gamma GTH3 and Beta FA respirator systems, so you can be sure of receiving clean and safe air to breathe.

Robust and durable, PFU 210e offers selectable fan speeds of 160 lpm and 210 lpm, battery and filter status indicators, plus a choice of either standard duty or heavy duty batteries. Lithium-Ion battery technology guarantees fast charging times and the power to protect with either particle filter or a combined filter set with the A1B1E1 gas filter. When A1B1E1 gas filter is in use, Smart Sense technology automatically regulates the PFU 210e to air speed 160 lpm, extending filter and battery lifetime. The fast charging battery empowers effectively the work shift as you can operate with a new battery and particle filter for approximately 8 hours (when using SD battery) and 16 hours (when using HD battery).

- 1 Filter cover
- 2 Spark arrester
- 3 Pre-filter
- 4 Particle filter
- 5 Odor filter: Removes unpleasant odors. Optional accessory. Do not use if a gas filter is present.
- 6 Gas filter: Removes gases and vapors



Protection against particles



Protection against particles and gas





KEMPPI MC-6 MULTICHARGER



Plug-and-play solution

A reliable, plug-and-play solution to secure there are always charged batteries to keep your fresh-air equipment continue to supply safe air. A way to secure productivity by not having to stop welding due to batteries running out of power. A robust solution that can charge up to six batteries at the same time. No matter if SD and HD batteries are being used. Both versions can be charged at the same time. The MC-6 charger can either be placed on a workbench or mounted to the wall. Signal lights will indicate when a battery is charging by showing a red light. When fully charged and ready to go, the signal is green. No fuss with individual cables to each battery. Just connect the main cord to the power socket, slide the battery into the charging slot and you are up and running.

Kempfi MC-6 Multi-Charger

- 1 to 6 pcs of PFU210e's SD or HD batteries can be charged
- SD and HD batteries can be charged at the same time
- SD battery charging time about 1,5h and HD battery 3 hours
- Device automatically doesn't allow charging under temperature of 0 °C
- Ease of use → no need to plug in small connector, just slide battery to its slot
- Signal lights for each batteries telling if battery is charging (red) or full (green led light)
- Can be used on the desk or can be hung on the wall
- MC-6 saves space from desks when no need for 6 pcs of single chargers
- Increase safety when there is not so many single chargers with their cables laying on the floor or benches
- Available with five different kind of mains power cord:
 - EU
 - UK
 - DK
 - AS/NZS
 - CH

Technical specifications	
Input voltage	24 V DC, 12 A DC
Output voltage	12 V - 16.6 V
Charging current	6 x 2.0 A
Over current protection	3.6 A / charger slot
Charging power	6 x 32 W
Weight (charger)	2.5 kg
Weight (power supply)	1.4 kg
Dimensions	500 x 350 x 73 mm
Connector type (1)	XT 60 H - F.G.

Ordering numbers	
P0730	Multi-Charger 6 EU
P0731	Multi-Charger 6 UK
P0732	Multi-Charger 6 DK
P0733	Multi-Charger 6 AS/NZS
P0734	Multi-Charger 6 CH

Spare parts	
SP9722200	Mains power cord EU
SP9722201	Mains power cord DK
SP9722202	Mains power cord UK
SP9722203	Mains power cord AS/NZS
SP9722204	Mains power cord CH
SP9777650	Power supply (24 V, 300 W)
SP9873700	Multi-Charger 6 unit



FA FLOW CONTROL

Efficient, lightweight and compact

FA Flow Control is a battery powered filter unit with adjustable motor fan speeds from 140 lpm to 210 lpm. Powered from a Li-ion battery pack and providing protection against particulate contaminants associated with welding and fabrication operations, FA Flow Control offers excellent freedom of movement and breathing protection. You can operate with a new battery and particle filter for approximately 8 hours.

FA Flow Control unit

- 140 lpm to 210 lpm air flow regulation
- Status indicators for motor speed, battery and filter
- Li-ion rechargeable battery pack
- Excellent freedom of movement in the workplace
- Supports Delta/Delta+ models only



Filter cover, particle filter and motor unit.





RSA 230

RSA 230 regulation valve enables a controlled air flow to the welder's respirator head-top fitted with a fabric face seal, and is supplied together with Gamma and Beta supplied air models. The positive air pressure created inside the head-top controls the ingress of contaminated air to the breathing zone and ensures a supply of clean breathing air. The RSA 230 regulation valve features a replaceable silencer, decreasing audible airflow noise and is mounted to a comfort back pad, secured to the body with a leather belt.

RSA 230

- Supports Gamma and Beta respirators
- Cost efficient alternative to PAPR models
- Recommended for specified environments
- Comfortable and light in weight
- Whistle alarm activates when air flow goes below 160lpm
- Quick release connector to the Airline
- Easily adjusts airflow to the breathing zone
- Must be connected with known breathing air source.



Supplied breathing air solutions offer excellent protection and costs efficiency.





FA PRESSURE FLOW CONTROL

FA Pressure Flow Control system ensures easy and reliable airflow control and monitoring for Delta and Delta+ hard hat supplied air respirators. The belt mounted airflow regulation valve enables simple air flow adjustment to the breathing zone and is an ideal and cost efficient solution for more static work place locations and applications.

FA Pressure Flow Control

- Supports Delta and Delta+ respirators
- Easy and reliable airflow control
- Belt mounted and light in weight
- Quick release connector to the Airline
- Air monitoring gauge
- Must be connected with known breathing air source



Supplied air solutions are ideal where welding gases may build up displacing breathing air.



AUTO-DARKENING WELDING FILTERS

Digitally controlled protection for your eyes

Welding shields fitted with auto-darkening filters (ADF) protect your eyes from the intense light of the welding arc and UV/IR radiation. The ADF technology is based on liquid crystals that have the ability to switch their state when exposed to bright light, automatically switching from clear to dark instantly when you strike the arc and back to clear again when the arc is extinguished. The lens shade and its sensitivity to light is set by you according to the welding task and your personal needs.

Kemppi's ADF selection offers five models with different shade ranges and features. Please see the compatibility table.

Vision+ Color ADF technology enables greater clarity of vision and improved work accuracy, which reduces user eye strain and fatigue. Vision+ Color lenses improve color recognition and optical quality.

Remote-RC feature is included to Gamma welding helmets fitted with an ADF lens, making adjustment of the ADF extremely easy whilst wearing the helmet. The remote control buttons are protected from impact and conveniently placed, making adjustment simple without taking the helmet off. Gamma ADF parameters are marked by color LEDs and can be clearly seen and recognized from inside the helmet, ideal for parameter adjustment when moving between tasks.



Before



During



After



Gamma ADF remote control is designed for operation whilst wearing the helmet. The orange silicone rubber remote buttons are located inside the helmet shell wall, adding protection from knocks and abrasions. The wearer can adjust the ADF settings and view the changes on the large ADF panel interface, plus switch on and off the LED work lights in Gamma GTH3 XFA model.

ADF SPECIFICATION

and compatibility



ADF model	SA 35	SA 60B	XA 47	SA 60	XA 74	SA 60Z
Ordering code	SP9873061	SP9873064	SP9873063	SP012422	SP012421	SP9873076
Inner protection plate item number	SP012951	SP012425	SP012952	SP012425	SP012424	SP023221
CE classification	1/1/1/2	1/1/1/1	1/1/1/2	1/1/1/2	1/1/1/2	1/1/1/1
Vision+ Color	No	Yes	Yes	Yes	Yes	Yes
View size	96 x 35	100 x 60	97 x 47	102 x 60	102 x 74	110 x 60
Filter dimension	110 x 61	110 x 90	110 x 90	Customized	Customized	120 x 90
Size of inner protection plate	108 x 37	106.5 x 65.5	104 x 54	106.5 x 65.5	106.5 x 75	113 x 65 x 1
Arc sensor	2	3	2	2	2	3
Shade range	4/9-13	3.5/9-13 CUTTING 5	4/9-13/14-15 CUTTING 5	4/5,8/9-13 CUTTING 5	4/5,8/9-13/14-15 CUTTING 5	2.5/8-12 CUTTING 5
Power ON/OFF	Fully automatic	Fully automatic				
Shade control	Internal	Internal	Internal, digital display	External	External	Internal
Switching time (ms)	0.1	0.1	0.1	0.1	0.1	0.1
Grinding function	No	Yes	Yes	No	No	Yes, remote and internal
Low battery indicator	No	Yes	Yes	Yes	Yes	Yes
Low amperage TIG rated (A)	5	3-5	5	5	5	3-5A
Power supply	Solar Cell, 2 x CR2032, replaceable	Solar Cell, 2 x CR2032, replaceable	Solar Cell, 1 x CR2450, replaceable	Solar Cell, 1 x CR2450, replaceable	Solar Cell, 1 x CR2450, replaceable PAPR battery	Solar Cell, 1 x CR2450, replaceable
Certification	CE, ANSI, CSA	CE, AS/NZS	CE, ANSI, CSA, AS/NZS	CE, ANSI, CSA, AS/NZS	CE, ANSI, CSA, AS/NZS	

ADF compatibility

SA 35	Alfa e60A
SA 60B	Beta e90A / Beta e90 SFA / Delta 90 SFA
XA 47	Beta e90X / Beta e90 XFA / Delta+ 90 XFA
SA 60	Gamma 100A / Gamma GTH3 SFA
XA 74	Gamma GTH3 XFA

FILTERS FOR PAPR

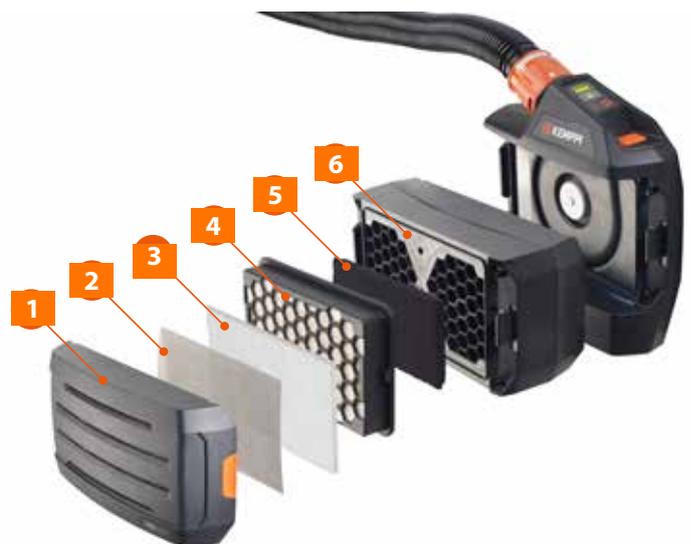
A key component of any respirator is the filter. They are divided into gas, particle and combined filters according to the type of protection they provide. There are standards setting the minimum requirements, test methods and markings for the filters. Gas filters are divided into different types (A, B, E, K etc.) according to the group of substances they are capable of absorbing, and by their absorption capacity they are classified into groups 1, 2 and 3.

Kemppi particle filters in combination with Kemppi PAPR devices provide excellent protection for most welding processes and applications. But your local independent air measurement specialist can provide an air quality report in order for you to accurately select the correct respiratory solution

Kemppi combined filters are divided into gas and particle filters. They have an absorption capacity against organic vapors with boiling points over 65 °C, acid/inorganic gases and vapors, sulfur dioxide. The filtration efficiency is 99,9 % against dust, fumes and mists. Every substance that falls into the above mentioned categories is covered by a Kemppi combined filter set. See the table opposite for further guidance.

For further information regarding standards and approvals please see pages 108-109.

- 1 Filter cover
- 2 Spark arrester
- 3 Pre-filter
- 4 Particle filter
- 5 Odor filter: Removes unpleasant odors. Optional accessory. Do not use if a gas filter is present.
- 6 Gas filter: Removes gases and vapors



Protection against particles and gas



BREATHING AIR DELIVERY SOLUTIONS

Chemical	Filtering devices		Isolating devices
	Particle	Particle & Gas ABE	Supplied air
Aluminium	●	●	●
Argon			●
Beryllium	●	●	●
Bromine		●	●
Cadmium	●	●	●
Carbon Dioxide			●
Carbon Monoxide			●
Chlorine		●	●
Chlorine Dioxide		●	●
Chromium Hexavalent	●	●	●
Copper	●	●	●
Fluorides		●	●
Fluorine		●	●
Helium			●
Isocyanates	●	●	●
Hydrogen Chloride		●	●
Hydrogen Cyanide	●	●	●
Hydrogen Fluoride		●	●
Hydrogen Sulphide		●	●

Chemical	Filtering devices		Isolating devices
	Particle	Particle & Gas ABE	Supplied air
Iron Oxide	●	●	●
Lead	●	●	●
Magnesium	●	●	●
Manganese	●	●	●
Nickel	●	●	●
Nitrogen Dioxide			●
Nitric Oxide			●
Ozone		●	●
Phosgene			●
Phosphine			●
Silicon Dioxide	●	●	●
Sulfur Dioxide		●	●
Trichloroethylene		●	●
Vanadium Oxide	●	●	●
White Spirit		●	●
Zinc	●	●	●
Zinc Chloride	●	●	●
Zinc Oxide	●	●	●

Note: Gas filters must always be used in combination with a particle filter.

STANDARDS AND APPROVALS

Personal protective equipment must be certified in compliance with specified standards before being placed on the market. Kemppi personal protective equipment meets European standards and is CE marked. Models marked accordingly also meet the defined standards for Australia and New Zealand.

PPE product selection table

Correct product selection is essential to provide the best protection and performance for your personal needs and application.

Protection for the eyes and face

Helmets and visors featuring protective welding filters are classified under the European standards EN 175, EN 166 and EN 169 for passive welding filters (colored glass welding filters). EN 379 defines automatic welding filters (ADF).

EN 175 and EN 166 define the mechanical strength of personal protective equipment, measuring increased robustness as 'S' and resistance to high speed particles as 'F or B'. PPE must also be tested for protection against droplets and splashes from molten metals, penetration from hot solids and electric arcs.

The optical quality of the welding or clear visor plates are measured as either 1, 2 or 3, where 1 and 2 offer the best optical performance. Glass welding filters (Passive welding filters) only have one optical classification.

For automatic welding filters (ADF) there are four defining parts to the classification. Optical class, Diffusion of light, Variation in luminous transmittance and angular dependency. The highest level of automatic welding filters are identified as 1/1/1/1.

Standards for powered air respirators

Welding helmets and visors fitted with a fabric face seal and supplied with filtered air from a battery powered filtering device are defined under the European standard EN 12941, listing three levels of protection performance as either TH1, TH2 or TH3. The number references define the products level of inward leakage performance and mechanical strength of hose couplings. Product certified as TH1 have a maximum inward leakage to the breathing zone of 10 %, TH2 products a maximum inward leakage of 2 %, and TH3 products offering the best respiratory protection with a maximum inward leakage of 0.2 %.

Particle and gas filters

The performance of particle filters fitted to powered air respirators are classified together with the complete filtering device under EN 12941. However the performance of gas filters are defined by letters, number and a color code system, indicating the performance level and gases for which the filter protects. The letters represent 'A' for organic, 'B' for inorganic, and 'E' for acid gases and numbers '1, 2 or 3 indicate the filters capacity, either low, medium or high capacity. Kemppi PFU 210e gas filter is classified as A1B1E1.

Standards for supplied air respirators

Supplied air respirators offer lower running costs compared to PAPR systems, and are also recommended where there may be a temporary build-up of welding gases. (See table on page 112).

Welder's respirators connected with a breathable air supply from a compressor meeting EN 12021 are defined under EN 14594. Kemppi welder's respirators must only be used in areas where the oxygen content exceeds 17% and must not be used as self contained breathing apparatus, or for escape purposes.

Protection factors

The occupational exposure limit of general welding fumes is 5 mg/m^3 . OEL = the level of air contamination where respiratory protection is recommended under EN standards. (Levels and factors stated may differ in other regions.)

A respirator with a protection factor of 10 will provide protection up to $10 \times 5 \text{ mg/m}^3 = 50 \text{ mg/m}^3$ provided that 50 mg/m^3 is still below the IDLH of the given substance (IDLH = Immediately Dangerous to Life and Health).

The nominal protection factors assigned by the European Standard Authorities to a class of respirator (PAPR or Airline supplied device fitted with hood or helmet under EN12941), define a Nominal Protection Factor (NPF) based on the tested inward leakage efficiency of the respirator device.

TH1: inward leakage max. 10%

NPF = 10 ($10 \times 5 \text{ mg/m}^3 = 50 \text{ mg/m}^3$) APF 10

TH2: inward leakage max. 2%

NPF = 50 ($50 \times 5 \text{ mg/m}^3 = 250 \text{ mg/m}^3$) APF 20

TH3: inward leakage max. 0.2 %

NPF = 500 ($500 \times 5 \text{ mg/m}^3 = 2500 \text{ mg/m}^3$) APF 40

RECOMMENDED MAINTENANCE GUIDE

Item	Check	Frequency	Typical replacement frequency	Note
Clear protection plates	Spatter, scratches, heat damage	Daily	Weekly	Scratches, pitting, spatter, fumes and dirt impair your vision. Replace as necessary.
Clear grinding visor plate	Dirt, fumes and scratches	Daily	Monthly	Wash in warm soapy water and dry with a soft cloth.
Fabric face seals	Holes and hygiene	Daily	3 months	Check for burn holes and tears effecting to respiratory performance.
Breathing tubes and covers	Holes and tears	Daily	Only if damaged or leaking	Breathing tubes should be replaced if holed. Holes and Leaks reduces respiratory protection
Batteries	Charge state	Daily	12 months	Charge batteries daily when in use or at least every four months if in storage.
Safety plates	Scratches	Weekly	3 months	Clean with a soft dry cloth and replace as necessary.
Sweatbands	Hygiene	Weekly	Monthly	Can be washed in warm soapy water - dry before use.
Pre-filters	Contamination	Weekly	Weekly	Pre filters extend particle filter life. Replace as required depending on environment.
Particle filters	Contamination	Weekly	Monthly	Do not attempt to clean particle filter. Replace when necessary and follow the PAPR filter status lights and alarm.
Filter cover	Damage	Weekly	Only if damaged	Always ensure the filter cover and internal spark arrestor plate is correctly fitted.
Gas filters	Contamination	As needed	As needed	A guide to a gas filters life expiration is a change in odour. Gas filter life time is a matter of local contamination levels.

Comparing standards and protection factors

The table below assists understanding of how respiratory protection systems are classified and performance levels defined. Ultimately performance values define total inward leakage of contaminated air to the breathing zone and factors occupational exposure limits for a given concentration of contaminant.

Respirator device	EN12941	Maximum inward leakage %	Nominal Protection Factor (NPF)	Assigned Protection Factors (Values vary between countries, see examples below)	Australia and New Zealand standards for maximum inward leakage
Powered Air Purifying Respirator (PAPR) fitted with a helmet and fabric face seal	TH1	10 %	NPF = 10	UK = 10 / Finland = 5	P1 5 %
	TH2	2 %	NPF = 50	UK = 20 / Finland = 20	P2 1 %
	TH3	0.2 %	NPF = 500	UK = 40 / Finland = 200	P3 0.05 %



Product selection table, features and standards conformity



	Alfa e60P	Alfa e60A	Beta e90P	Beta e90A	Beta e90X	Beta e90P SH	Beta e90A SH	Beta e90P SH kit	Beta e90A SH kit
Page number for ordering details	94	95	71	72	73	86	87	90	90
Welding	●	●	●	●	●	●	●	●	●
Cutting	-	-	-	●	●	-	●	-	●
Grinding	●	●	●	●	●	●	●	●	●
Finishing	●	●	●	●	●	●	●	●	●
Positional welding	●	●	●	●	●	●	●	●	●
Welding lens type	P	A	P	A	A	P	A	P	A
Viewing lens size (mm)	99 x 52	96 x 35	100 x 78	100 x 60	97 x 47	100 x 78	100 x 60	100 x 78	100 x 60
Hard hat protection	-	-	-	-	-	●	●	●	●
Tack welding feature	●	●	●	●	●	●	●	●	●
Magnifying lens option	●	●	●	●	●	●	●	●	●
MMA	●	●	●	●	●	●	●	●	●
MIG/MAG	●	●	●	●	●	●	●	●	●
TIG	●	●	●	●	●	●	●	●	●
Plasma welding	-	●	-	●	●	-	-	-	●
Gouging	●	●	●	●	●	●	●	●	●
Helmet weight	470 g	490 g	475 g	505 g	525 g	440 g	470 g	1255 g	1285 g
EN 175	B	B	B	B	B	B	B	B	B
AS/NZS 1337.1 face protectors	●	-	●	●	●	●	●	●	●
EN 166	●	●	●	●	●	●	●	●	●
EN 12941	-	-	-	-	-	-	-	-	-
EN 14594 pressured air systems	-	-	-	-	-	-	-	-	-
AS/NZS 1716;	-	-	-	-	-	-	-	-	-
EN 379, ADF	-	●	-	●	●	-	●	-	●
EN 169, passive welding filters	●	-	●	-	-	●	-	●	-
AS/NZS 1338.1 welding filters	●	-	●	●	●	●	●	●	●
EN 397 safety helmets	-	-	-	-	-	-	-	●	●

P = Passive
A = Auto-darkening

X = Extended
S = Standard

FA = FreshAir



	Beta e90 PFA	Beta e90 SFA	Beta e90 XFA	Beta e90 PFA Airline	Beta e90 SFA Airline	Beta e90 XFA Airline
Page number for ordering details	74	76	78	80	82	84
Welding	●	●	●	●	●	●
Cutting	-	●	●	-	●	●
Grinding	●	●	●	●	●	●
Finishing	●	●	●	●	●	●
Positional welding	●	●	●	●	●	●
Welding lens type	P	A	A	P	A	A
Viewing lens size (mm)	100 x 78	100 x 60	97 x 47	100 x 78	100 x 60	97 x 47
Hard hat protection	-	-	-	-	-	-
Tack welding feature	●	●	●	●	●	●
Magnifying lens option	●	●	●	●	●	●
MMA	●	●	●	●	●	●
MIG/MAG	●	●	●	●	●	●
TIG	●	●	●	●	●	●
Plasma welding	-	●	●	-	●	●
Gouging	●	●	●	●	●	●
Helmet weight	650 g	680 g	700 g	650 g	680 g	700 g
EN 175	B	B	B	B	B	B
AS/NZS 1337.1 face protectors	●	●	●	●	●	●
EN 166	●	●	●	●	●	●
EN 12941	TH2	TH2	TH2	-	-	-
EN 14594 pressured air systems	-	-	-	2B	2B	2B
AS/NZS 1716;	P1	P1	P1	●	●	●
EN 379, ADF	●	●	●	●	●	●
EN 169, passive welding filters	-	-	-	-	-	-
AS/NZS 1338.1 welding filters	●	●	●	●	●	●
EN 397 safety helmets	-	-	-	-	-	-

For full ADF specifications (auto-darkening welding filters) see page 104.

Welding helmet weights include magnifying lenses if optional.

Ear defenders for Delta model = 300 g.

Product selection table, features and standards conformity



	Delta 90 SFA	Delta+ 90 XFA	Delta 90 SFA Airline	Delta+ 90 XFA Airline	Zeta G200	Zeta G200x	Zeta W200	Zeta W200x
Page number for ordering details	52	53	56	58	24	25	22	23
Welding	●	●	●	●	-	-	●	●
Cutting	●	●	●	●	-	-	●	●
Grinding	●	●	●	●	●	●	●	●
Finishing	●	●	●	●	●	●	●	●
Positional welding	●	●	●	●	-	-	●	●
Welding lens type	A	A	A	A	-	-	A	A
Viewing lens size (mm)	100 x 60	97 x 47	100 x 60	97 x 47	-	-	110 x 60	110 x 60
Hard hat protection	●	●	●	●	-	-	-	-
Tack welding feature	-	-	-	-	-	-	-	-
Magnifying lens option	●	●	●	●	-	-	●	●
MMA	●	●	●	●	-	-	●	●
MIG/MAG	●	●	●	●	-	-	●	●
TIG	●	●	●	●	-	-	●	●
Plasma welding	●	●	●	●	-	-	●	●
Gouging	●	●	●	●	-	-	●	●
Helmet weight	950 g	1145 g	950 g	1145 g	345 g	485 g	517 g	658 g
EN 175	B	B	B	B	-	-	B	B
AS/NZS 1337.1 face protectors	●	●	●	●	●	●	●	●
EN 166	●	●	●	●	B	B	●	●
EN 12941	TH2	TH2	-	-	-	-	-	-
EN 14594 pressured air systems	-	-	2A	2A	-	-	-	-
AS/NZS 1716;	-	-	-	-	-	-	-	-
EN 379, ADF	●	●	●	●	-	-	●	●
EN 169, passive welding filters	-	-	-	-	-	-	●	●
AS/NZS 1338.1 welding filters	-	-	-	-	-	-	●	●
EN 397 safety helmets	●	●	●	●	-	-	-	-

P = Passive
A = Auto-darkening

X = Extended
S = Standard

FA = FreshAir



	Gamma 100A	Gamma GTH3 SFA	Gamma GTH3 XFA	Gamma GTH3 SFA Airline	Gamma GTH3 RFA	Gamma GTH3 RFA Airline
Page number for ordering details	38	40	42	44	46	48
Welding	●	●	●	●	-	-
Cutting	●	●	●	●	-	-
Grinding	●	●	●	●	●	●
Finishing	●	●	●	●	●	●
Positional welding	●	●	●	●	-	-
Welding lens type	A	A	A	A	-	-
Viewing lens size (mm)	102 x 60	102 x 60	102 x 74	102 x 60		
Hard hat protection	-	-	-	-	-	-
Tack welding feature	●	●	●	●	-	-
Magnifying lens option	●	●	●	●	-	-
MMA	●	●	●	●	-	-
MIG/MAG	●	●	●	●	-	-
TIG	●	●	●	●	-	-
Plasma welding	●	●	●	●	-	-
Gouging	●	●	●	●	-	-
Helmet weight	775 g	1000 g	1100 g	1000 g	622 g	622 g
EN 175	B	B	B	B	-	-
AS/NZS 1337.1 face protectors	●	●	●	●	●	●
EN 166	●	●	●	●	B	B
EN 12941	-	TH3	TH3	-	TH3	-
EN 14594 pressured air systems	-	-	-	3B	-	3B
AS/NZS 1716;	-	P2	P2	●	P2	●
EN 379, ADF	●	●	●	●	-	-
EN 169, passive welding filters	-	-	-	-	-	-
AS/NZS 1338.1 welding filters	●	●	●	●	-	-
EN 397 safety helmets	-	-	-	-	-	-

For full ADF specifications (auto-darkening welding filters) see page 104.

Welding helmet weights include magnifying lenses if optional.

Ear defenders for Delta model = 300 g.

SAFETY PRODUCTS WARRANTY

Kemppi warrants that its products will be free from defects in materials and workmanship.
For full Kemppi warranty terms and conditions, please visit www.kemppi.com



Spare parts and consumables for products that are no longer available

Alfa 60P 9873010	Filter retaining spring	9873014
	Headband	9873012
	Protection plate	SP9873149
	Safety plate	SP9873155
	Sweatband, 2 pcs	SP9873018
Beta 60A 9873041, Beta 60P 9873040	Protection plate (60 x 110 x 1.0), 10 pcs	SP9873252
	Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
	Magnifying lens holder	SP011159
	Headband	4306370
	Sweatband, 2 pcs	SP9873018
Beta 90A 9873046, Beta 90P 9873045 Beta 90X 9873047,	Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
	Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
	Inner protection plate for SA 47 / XA 47 (104 x 54), 5 pcs	SP012952
	Inner protection plate for 710S ADF, 5pcs	W007521
	Magnifying lens holder	SP011159
	Headband	4306370
	Sweatband, 2 pcs	SP9873018
Beta 90 SFA 9873070, Beta 90 XFA 9873071	Protection plate (90 x 110 x 1.0), 10 pcs	SP9873253
	Safety plate (90 x 110 x 1.5), 10 pcs	SP9873254
	Inner protection plate for SA 47 / XA 47 (104 x 54), 5 pcs	SP012952
	Inner protection plate for 710S ADF, 5pcs	W007521
	Magnifying lens holder	SP011159
	Headband	4306370
	Sweatband, 2 pcs	SP9873018
	Face seal	W007523

**Spare parts and consumables for products
that are no longer available**

Gamma 100P , Gamma GTH3 PFA (PFU) 9873100,	Protection plate, 5 pcs	SP008034
Gamma GTH3 PFA (RSA) 9873140	Grinding visor, 5 pcs	SP008040
	Headband	SP009023
	Neck band	SP010728
	Sweatband, 2 pcs	SP9873018
	Welding filter shade 8	W011254
	Welding filter shade 9	W011255
	Welding filter shade 10	W011256
	Welding filter shade 11	W011257
	Welding filter shade 12	W011258
	Welding filter shade 13	W011259
	Pre-filter, 10 pcs	SP9320002
	Pre-filter, 100 pcs	SP9320002MP
	Particle filter, 2 pcs	SP015757
	Particle filter, 5 pcs	SP010415
	Particle filter, 20 pcs	SP010415MP
	Gas filter Life+	SP009934
	Odor filter, 5 pcs	SP012223
	Li-ion battery (SD), 3.2 Ah	SP012584
	Li-ion battery (HD), 6.4 Ah	SP012021
	Face seal	SP009794

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Forerunner in arc welding.

Kemppi is the design leader of the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc and by working for greener and more equal world. Kemppi supplies sustainable products, digital solutions, and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 16 countries and has a revenue of 178 MEUR.

Kemppi - Designed for welders