



KEMPPI WELDING WORKWEAR

DESIGNED FOR WELDERS



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Designed for welders by welders

Kemppi welding workwear collection is engineered with advanced design and certified flame-retardant materials for your ultimate protection and comfort during welding.

Every piece of clothing is developed with Kemppi's uncompromising commitment to design integrity and safety standards. The flame-retardant fabric delivers ultimate protection, even in the most demanding welding environments, and is certified according to EN ISO 11611, EN ISO 11612, and electrostatic standard EN ISO 1149-5.

Each garment is adjustable, whether it is the collars, cuffs, waist, sides, the width of the trouser legs, or the length of the braces. The jackets and the overalls have pleats at the back for increased mobility, and the legs can be easily extended by 6 cm. The collection combines ergonomic

design with robust construction, giving you all-day comfort and long-lasting durability, made to withstand the demands of daily welding.

Designed by welders for welders, the workwear includes unique and functional design details. The garments have many multifunctional pockets to fit and easily access welder's tools, such as torch handles, multitools, calipers, and wrenches. The trousers, bib & braces, and overalls also have pockets for knee protectors.

Made from 80% cotton, 19% polyester, and 1% carbon fiber.

Available in sizes XS – 5XL. Unisex models.



WORK JACKET HELSINKI

**Built to protect, designed to perform
– this is your ultimate welding jacket**

High-quality flame-retardant jacket designed to deliver outstanding protection, even in the most demanding welding environments.

Features a range of multifunctional pockets, including an interior pocket, convenient chest pockets with an ID card holder, and two spacious side pockets—perfect for keeping essential tools close at hand.

For a customized and secure fit, the collar, cuffs, and waist are fully adjustable with flame-retardant velcro closures.

Available in sizes XS-5XL.



LONG JACKET PORVOO

Extended coverage for safer work

Premium flame-retardant long jacket designed to offer superior protection in different welding environments. A practical alternative to a traditional apron, it's an ideal choice for welding schools, training sessions, and demonstrations where extended coverage and safety are essential.

The jacket has many multifunctional pockets, including an inside pocket, two velcro-closing chest pockets with ID card holder, and two spacious lower pockets.

For a customizable fit and added safety, the collar and cuffs are adjustable with flame-retardant velcro, while side zippers allow for increased flexibility.

Available in sizes XS-5XL.



WORK TROUSERS LAHTI

Tailored for tough work, designed for daily comfort

Designed with professional welders in mind, these flame-resistant trousers ensure robust protection in different welding environments.

A flexible elastic waist ensures a comfortable fit throughout the workday, while wider belt loops accommodate the Kemppi Fresh Air system leather belt. For added adaptability, the trousers feature extendable legs up to an extra 6 cm and adjustable leg width with flame-retardant velcro. Multiple multifunctional pockets offer practical storage for welder's essential tools, including dedicated pockets for calipers, torch handles, multitools, and knee pad pockets (compatible with Kotka knee protectors, sold separately).

Available in sizes XS-5XL.



BIB & BRACES OULU

Reliable protection with flexible fit

Premium flame-retardant bib & braces designed to deliver superior protection in even the most demanding welding environments. Adjustable waist and braces offer a comfortable, secure fit that adapts to your movements throughout the day. For added flexibility, the trouser legs can be extended by up to 6 cm, and the leg width is easily adjustable using flame-retardant velcro closures.

Equipped with a range of multifunctional pockets, including dedicated compartments for calipers, torch handles, multitools, and knee pad pockets (compatible with Kotka knee protectors, sold separately), these bib & braces combine safety, functionality, and day-long comfort for professional welders.

Available in sizes XS-5XL.



Multifunctional pocket
plus inner pocket

ID card
holder inside



Calliper and
multitool pocket



2-level Knee
pad pockets



Durable braces
and buckles

Adjustable
waist

Torch gun
handle pocket



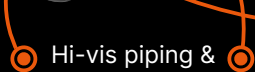
Legs can be
easily extended
by extra 6 cm



Adjustable legs
with velcros



Hi-vis piping &
Kempfi droplet
to increase safety



WORK OVERALL TURKU

Full-body protection with all-day comfort

These flame-retardant work overalls are built to deliver exceptional protection in demanding welding environments while ensuring long-lasting comfort throughout the workday.

An elastic waist and pleated back provide flexibility and ease of movement, making them ideal for active welding tasks. The collar and trouser leg width can be adjusted with velcro, and the legs can be extended by an additional 6 cm for tailored fit.

Designed with functionality in mind, the overalls include multiple multifunctional pockets, such as an inner pocket, torch handle pocket, multitool pockets, and dedicated knee pad pockets (compatible with Kotka knee protectors, sold separately).

Available in sizes XS-5XL.



KNEE PADS KOTKA

Knee protectors developed for mobile working environment, where the welder has to regularly kneel to perform their work. Designed to decrease discomfort from hard surfaces.

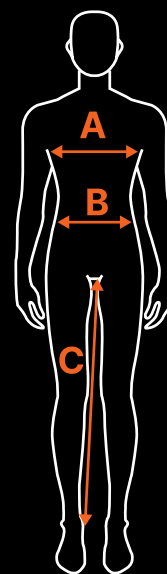
An accessory for

- Work trousers LAHTI
- Bib & Braces OULU
- Work Overalls TURKU



SIZE RANGE

INDICATIVE SIZE GUIDE						
SIZE		JACKETS	TROUSERS		TROUSERS	
		WORK OVERALLS	BIB & BRACES		BIB & BRACES	
		1/2 chest [cm]	Waist [cm]	Waist [inch]	Inseam [cm]	Inseam [inch]
EU	Numeric	A	B		C	
XS	46/80	46	70-80	28-32	75,5	30
S	48/85	48	75-85	30-34	78,5	31
M	50/92	50	82-92	32-36	81,5	32
L	54/98	52-54	88-98	35-39	81,5	32
XL	56/106	56	96-106	38-42	82,5	33
2XL	60/114	58-60	104-114	41-45	82,5	33
3XL	62/122	62	112-122	44-48	83,5	33
4XL	66/128	64-66	118-128	47-51	83,5	33
5XL	68/134	68	124-134	48-52	83,5	33



Listed measurements are taken from the body, not the garments.
Fit may vary by style or personal preference. Sizes may vary by manufacturer.

